

Design of Carbon-based Oxygen Reduction Electrode for Fuel Cell

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Thermodynamics in PEMFCs

Anode : $\text{H}_2 \rightarrow 2\text{H}^+ + 2\text{e}^-$

(0 V) Hydrogen oxidation reaction (HOR)

Cathode : $\frac{1}{2}\text{O}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2\text{O}$

(1.23 V) Oxygen reduction reaction (ORR)

Total : $\text{H}_2 + \frac{1}{2}\text{O}_2 \rightarrow \text{H}_2\text{O}$

(1.23 V)

Reversible cell potential = 1.23 V

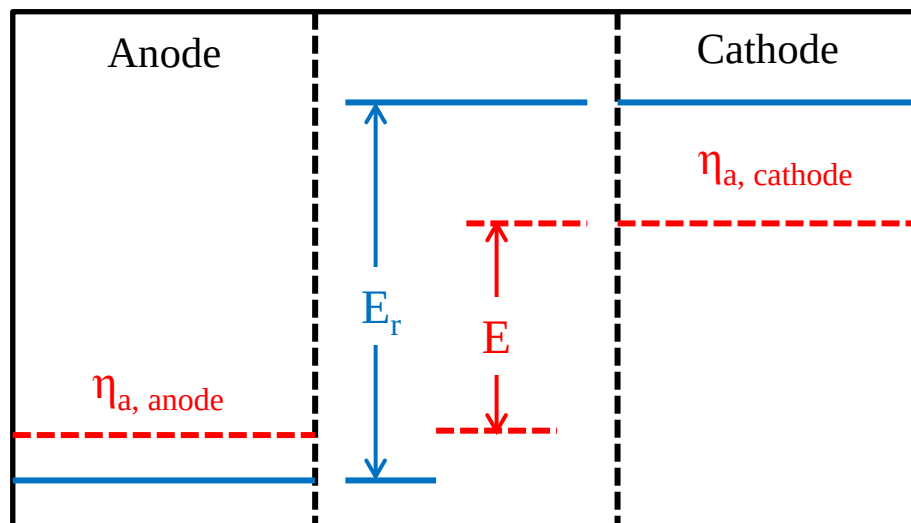
Activation loss in PEMFCs

Anode (HOR): $\text{H}_2 \rightarrow 2\text{H}^+ + 2\text{e}^-$

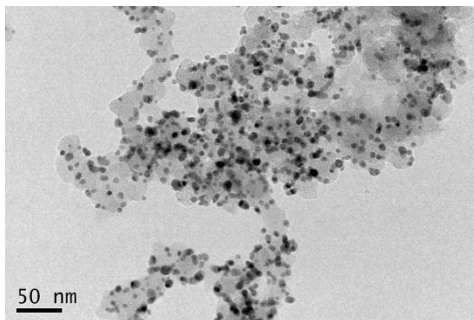
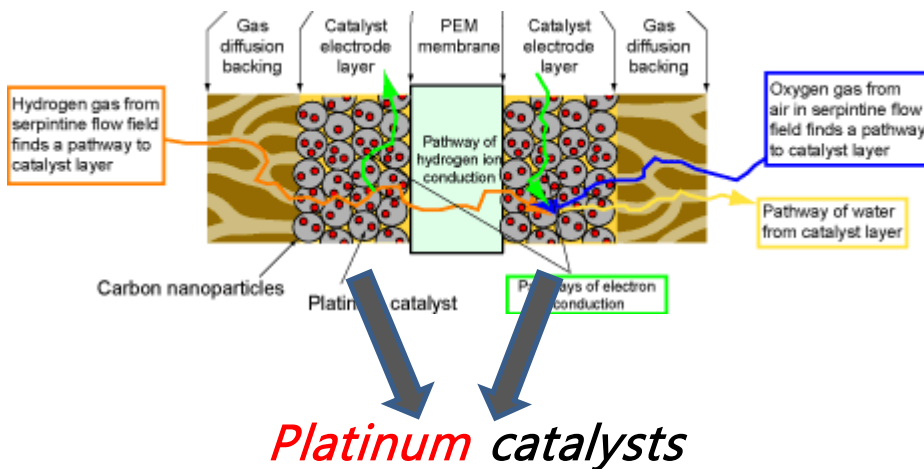
Cathode (ORR): $\frac{1}{2}\text{O}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2\text{O}$

HOR << ORR

It needs catalysts!



Problems



\$ 1,200,000

Various Alternatives

1. Lean-Pt catalysts
e.g. Pt-M alloys
2. Noble metal catalysts
e.g. Pd, Ir, or Ru
3. Transition metal catalysts
e.g. TiN, CoSe, WC
4. Non-metal catalysts
e.g. Carbon based catalysts

[Purpose of the research]

1. Find carbon based catalyst having **high ORR activity** with **cheap price**.

Binary and Ternary Doping of Nitrogen, Boron, and Phosphorus into Carbon for Enhancing Electrochemical Oxygen Reduction Activity

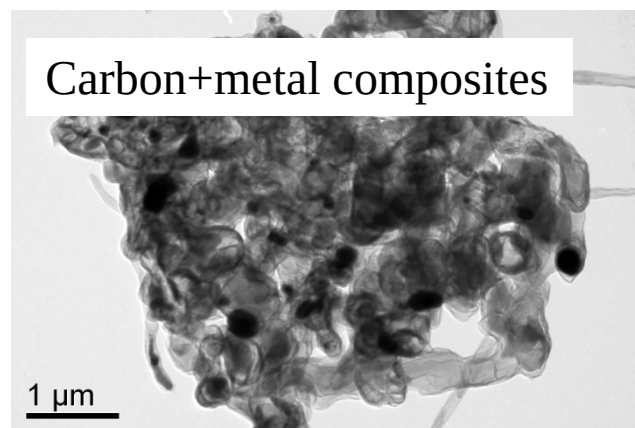
ACS Nano 6 (2012) 7084-7091

Purpose of the study

A new strategy for enhancing ORR activity

Additional doping of heteroatoms

	12	13	14	15	16	17	18
							2 He Helium 4.002602
Metals Noble gases		5 B Boron 10.811	6 C Carbon 12.0107	7 N Nitrogen 14.0067	8 O Oxygen 15.9994	9 F Fluorine 18.9984032	10 Ne Neon 20.1797
		13 Al Aluminium 26.9815386	14 Si Silicon 28.0855	15 P Phosphorus 30.973762	16 S Sulfur 32.065	17 Cl Chlorine 35.453	18 Ar Argon 39.948
	30 Zn Zinc 65.38	31 Ga Gallium 69.723	32 Ge Germanium 72.64	33 As Arsenic 74.92160	34 Se Selenium 78.96	35 Br Bromine 79.904	36 Kr Krypton 83.798
	48 Cd Cadmium 112.411	49 In Indium 114.818	50 Sn Tin 118.710	51 Sb Antimony 121.760	52 Te Tellurium 127.60	53 I Iodine 126.90447	54 Xe Xenon 131.293
	80 Hg Mercury 200.59	81 Tl Thallium 204.3833	82 Pb Lead 207.2	83 Bi Bismuth 208.98040	84 Po Polonium (208.9824)	85 At Astatine (209.9871)	86 Rn Radon (222.0176)
	112 Uub Ununbium (285)	113 Uut Ununtrium (284)	114 Uuq Ununquadium (283)	115 Uup Ununpentium (282)	116 Uuh Ununhexium (282)	117 Uus Ununseptium	118 Uuo Ununoctium (294)



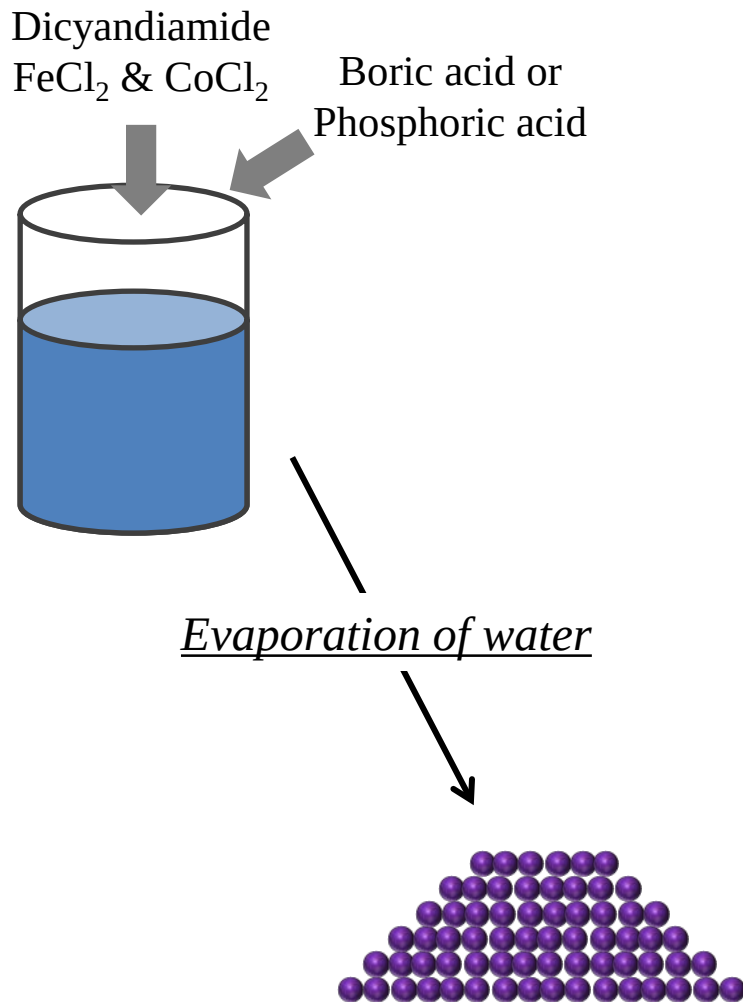
Acid treatment
with aqua regia

Final catalysts

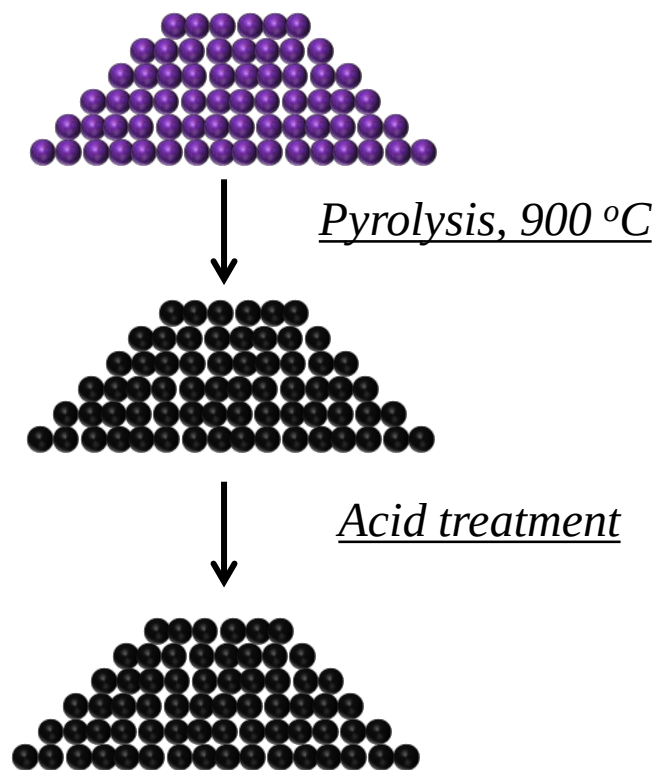
1. NDC: N-doped carbon
2. Dual doped carbon
 1. B,N-doped carbon
 2. P,N-doped carbon
3. Ternary doped carbon
 1. B,P,N-doped carbon

Preparation of catalysts

1. Homogeneous powder



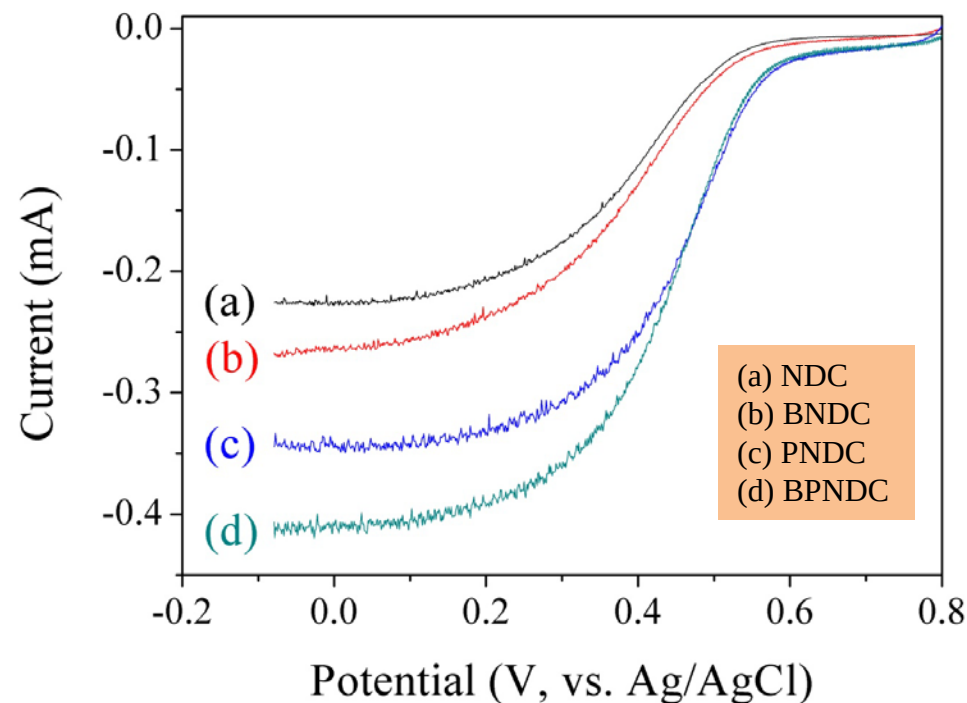
2. Carbonization



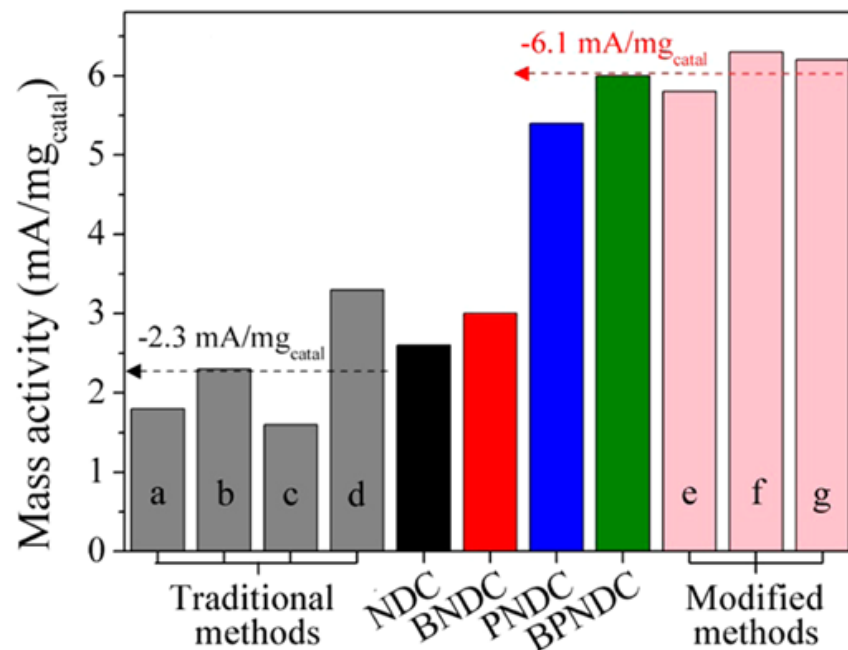
* Abbreviations

NDC, BNDC, PNDC, and BPND

ORR activities of the prepared catalysts



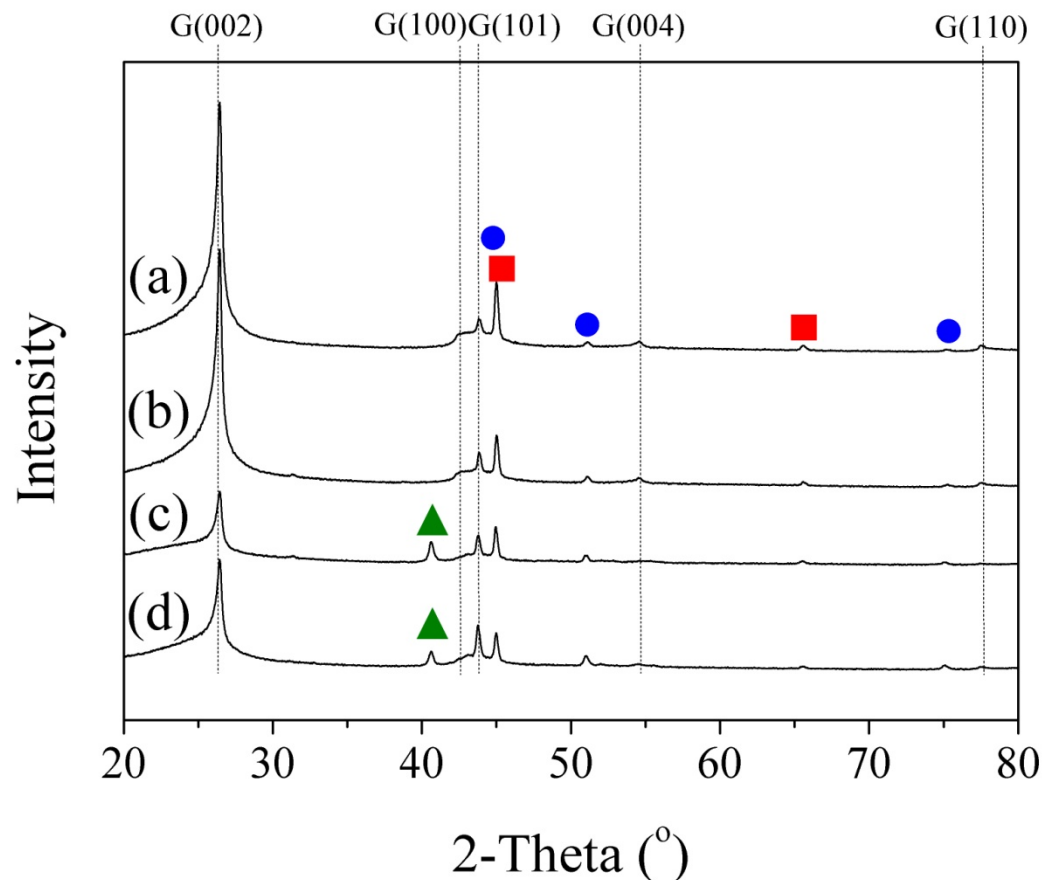
1. Conditions : 2000 rpm, 1M HClO₄, 5 mV/s
2. Onset Potential : 0.6 V (vs. Ag/AgCl)
3. ORR activity : BPNDc > PNDC > BNDC > NDC



Catalysts	NDC	BNDC	PNDC	BPNDc
Mass activity (mA/mg _{catal})	-2.6	-3.0	-5.4	-6.0

Calculated mass activities at 0.6V (vs RHE) for the prepared Catalysts and N-doped catalysts reported by other research group : N-doped carbon prepared by traditional methods (a to d, pyrolysis of C-N containing precursor) and by modified methods (e to g, secondary pyrolysis or use of sacrificial supports).

XRD results of the prepared catalysts



(a) NDC (b) BNDC
(c) PNDC (d) BPNDc

1. **Graphite** is synthesized.
2. Some **metal residues** (e.g. Co, Fe, or their alloy) are still remained after acid treatment → ∴ **graphite-encapsulation** of metals prevent penetration of proton.
3. **B-doping** : **Crystallinity of graphite** ↑ (∴ sp^2 bonding, similar atomic size)
4. **P-doping** : **Crystallinity of graphite** ↓ (∴ sp^3 bonding, bigger atomic size)
5. Presence of P-source results in metal phosphide

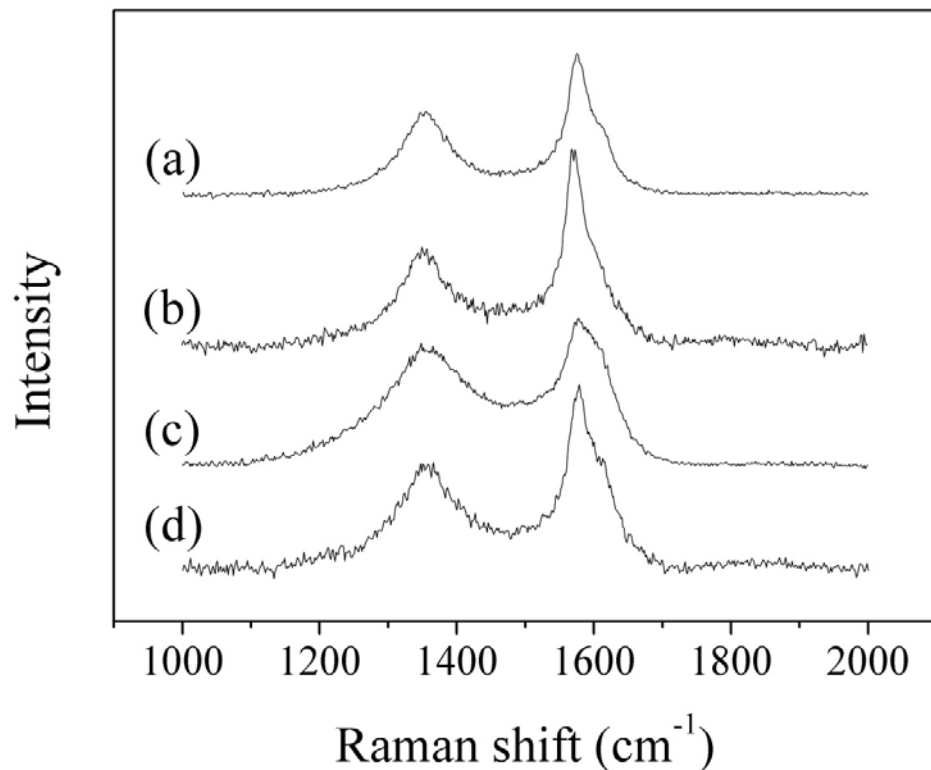
G(000) : graphite

● : Co

■ : Fe

▲ : Fe incorporated Co_2P

Disorder of carbon structure confirmed by Raman



Raman spectroscopy of (a) NDC, (b) BNDC, (c) PNDC and (d) BPNDc

Catalysts	NDC	BNDC	PNDC	BPNDc
D-band ^a	1355.2	1353.7	1358.4	1358.4
G-band ^a	1578.5	1576.9	1586.3	1584.7
I_D/I_G ^b	0.67	0.60	0.83	0.68

^a cm⁻¹

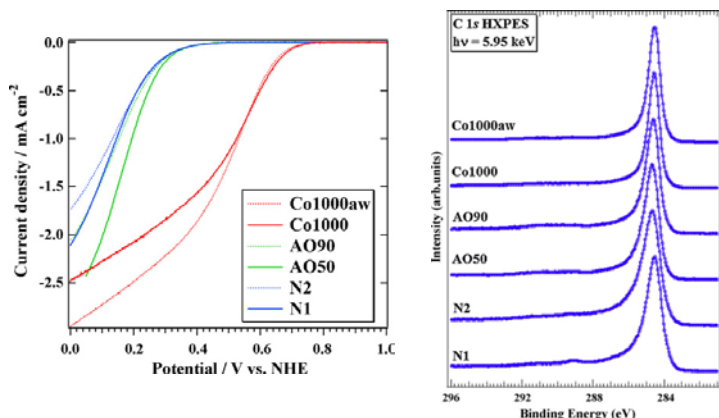
^b Intensity ratio of D- to G-band

1. **Graphite** structure : **D-** and **G-band** is arisen at around 1355 cm⁻¹ and 1580 cm⁻¹, respectively.
2. I_D/I_G :
BNDC < NDC < BPNDc < PNDC
3. **B-doping** : **Graphite structure** ↑
(∵ sp² bonding, similar atomic size)
4. **P-doping** : **Disorder** ↑ (∵ sp³ bonding, bigger atomic size)

Effects of **B-doping** as a function of ORR activity

1. order of graphite structure ↑

Niwa *et al.* reported that ORR activity of N-doped carbon was improved with increasing **sp^2 -carbon network**.¹

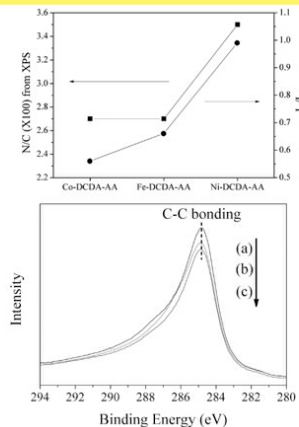


Our previous study also reported that **degree of sp^2 -carbon network** is one of the major factors, determining ORR activity of N-doped carbon.²

Improvement of ORR activity as increasing sp^2 -carbon network, is due to **increment of electron conductivity**.³

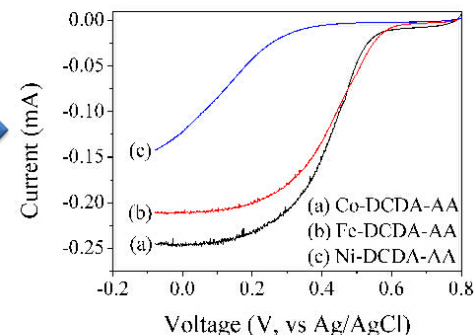
Degree of sp^2 -carbon structure

: **Co->Fe->Ni-DCDA**



ORR activity in acidic media

: **Co->Fe->Ni-DCDA**



¹ Niwa *et al.*/ JPS 196 (2011) 1006

² Choi *et al.*/ Appl. Catal. B: Environment, under review

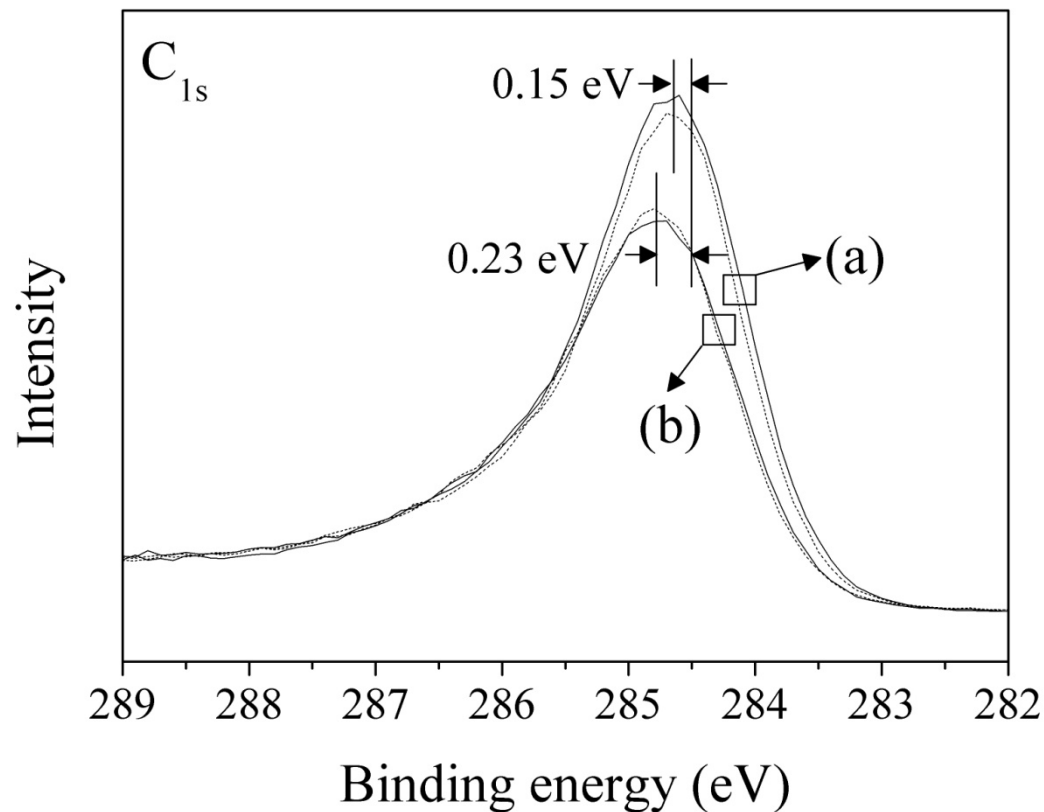
³ Podyacheva *et al.*/ Carbon 47 (2009) 1922

2. Amount of Pyridinic-N ↑

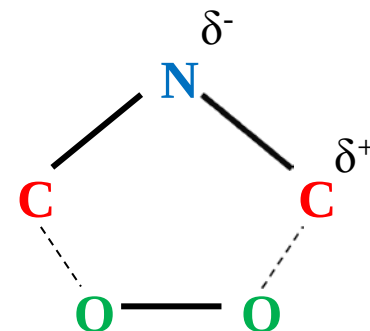
Order of activity according to the doping type of nitrogen :
Pyridinic > Graphitic > ... > Pyridinic oxide

Dopant type	N-doping (%)		
	N ₁	N ₂	N ₃
NDC	44.1	45.1	10.8
BNDC	60.2	33.0	6.8
PNDC	53.6	38.7	7.7
BPND	63.8	31.5	4.7

XPS spectra of carbon (C_{1s}) in the catalysts

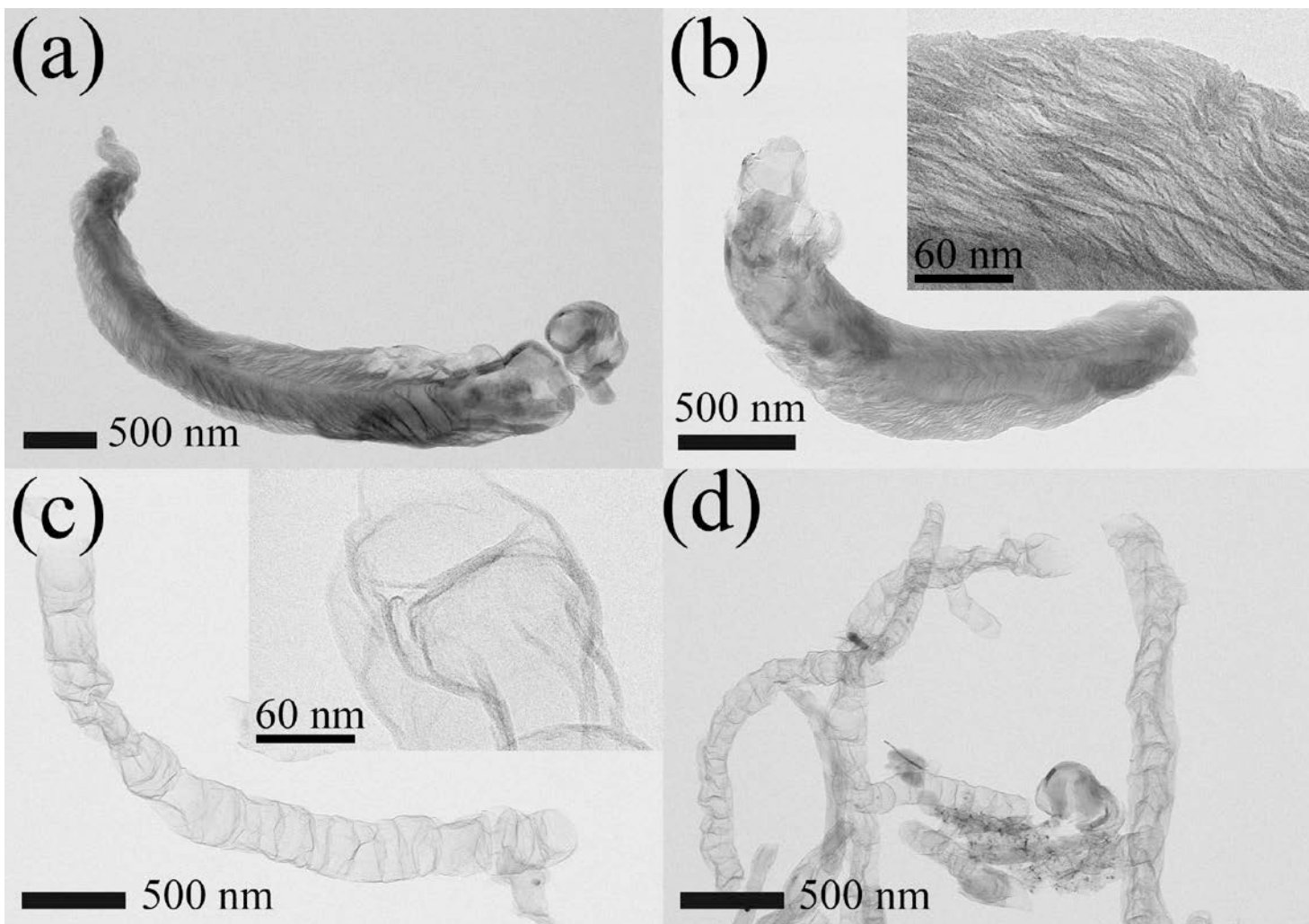


(a) NDC and BNDC
(b) PNDC and BPNDc



1. Binding energy of C-C bonding is up-shifted for
NDC, BNDC : 0.15 eV
PNDC, BPNDc : 0.23 eV
2. Up-shift of C-C binding energy is due to high electro-negativity of N atom.
3. In the case of incorporation of P atom, more electron delocalization from carbon atom are occurred rather than the case of N-doping, only.

TEM images of the prepared catalysts



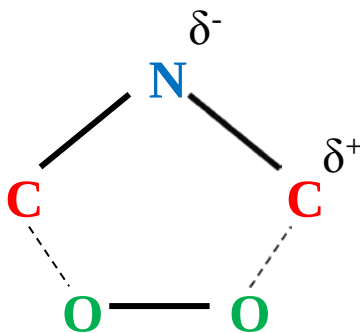
(a) NDC
(b) BNDC
(c) PNDC
(d) BPNDc

1. **NDC** and **BNDC** : **Horn-like** shape consisted of **several carbon layers stacked up**
2. **PNDC** and **BPNDc** : **Bamboo-like** CNTs consisted of **many open edge sites**

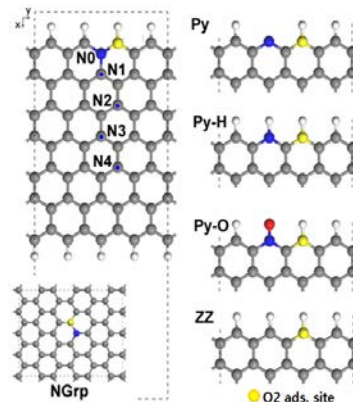
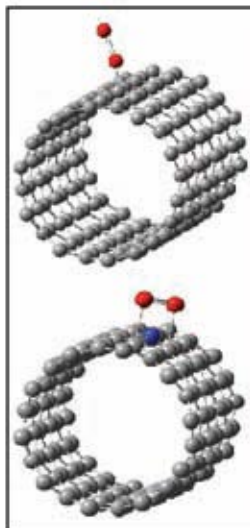
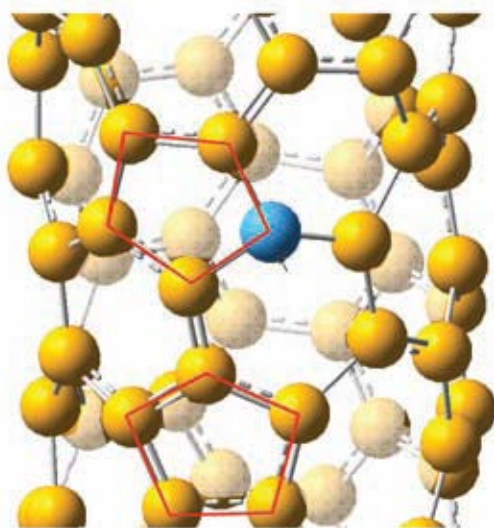
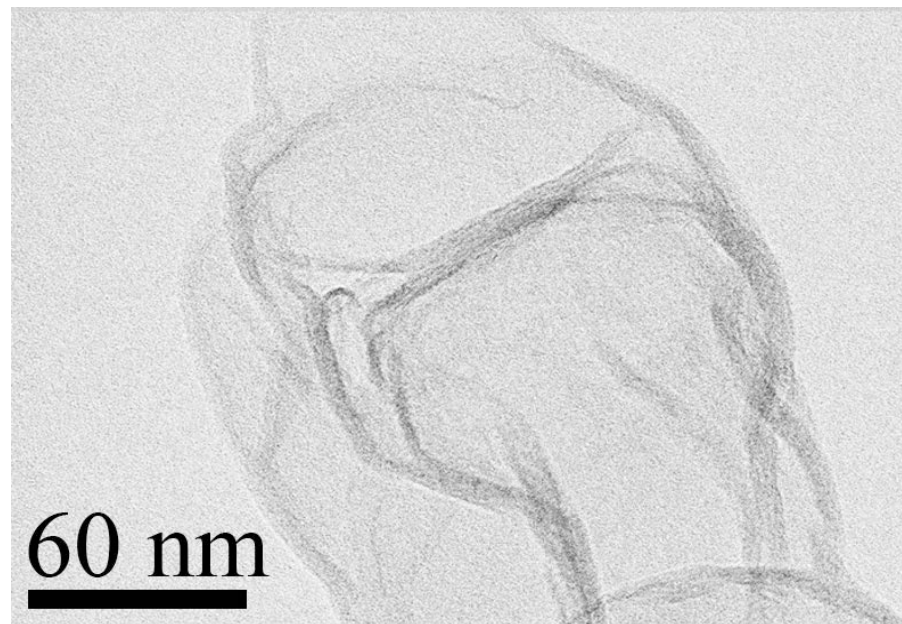
Effects of *P-doping* as a function of ORR activity

1. Enhanced charge delocalization

Gong *et al.* argued that ORR activity of N-doped carbon was arisen from adjacent carbon atoms, electron-delocalized by dopants.¹



2. Production of edge sites



Many theoretical and experimental studies supports that edge sites doped by nitrogen have the highest ORR activity compared to other carbon sites.²

¹ Gong *et al.*/ Science 323 (2009) 760

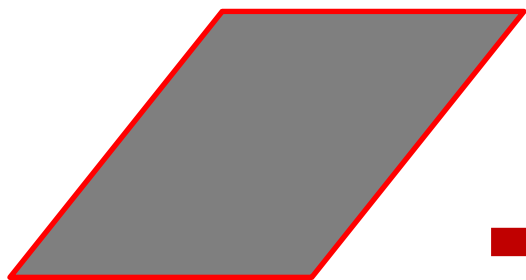
² Kim *et al.*/ PCCP 13 (2011) 17505

Nitrogen-doped Graphene/Carbon Nanotube Self-Assembly for Efficient Oxygen Reduction Reaction in Acid Media

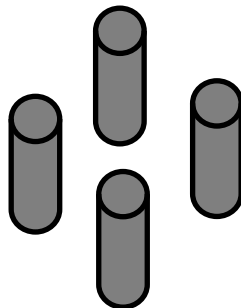
Appl. Catal. B: Environmental 144 (2013) 760-766

Experimental Strategy

Graphene



CNT

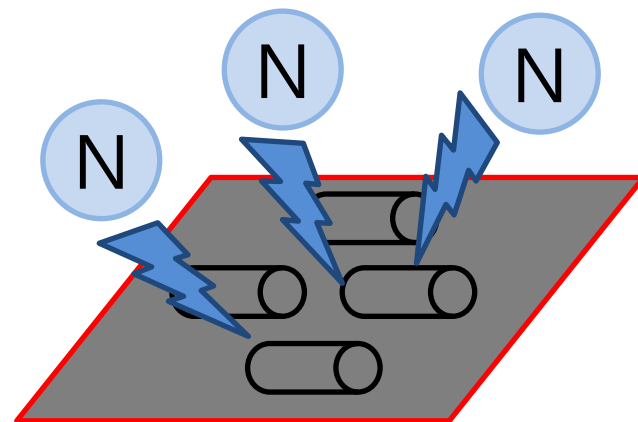


- ✓ Many edge sites
- ✓ Large surface area

✓ Poor conductivity

- ✓ High conductivity

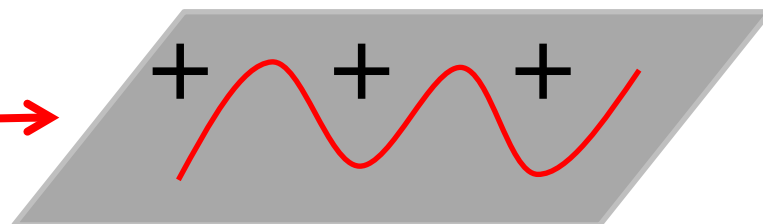
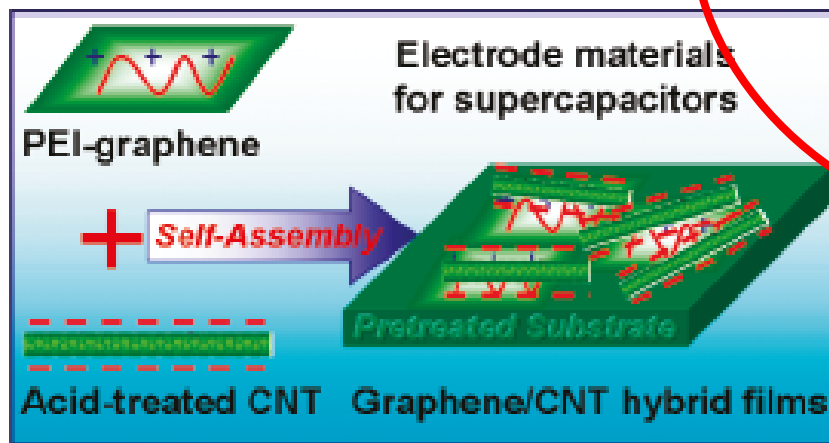
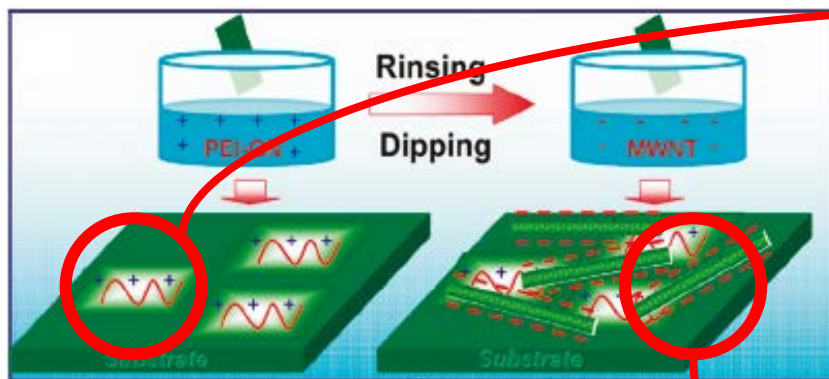
✓ Small surface area



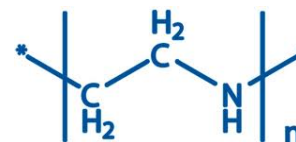
Additional N-doping for
high ORR activity

Experimental Strategy

J. Phys. Chem. Lett, 2010, 1, 467-470

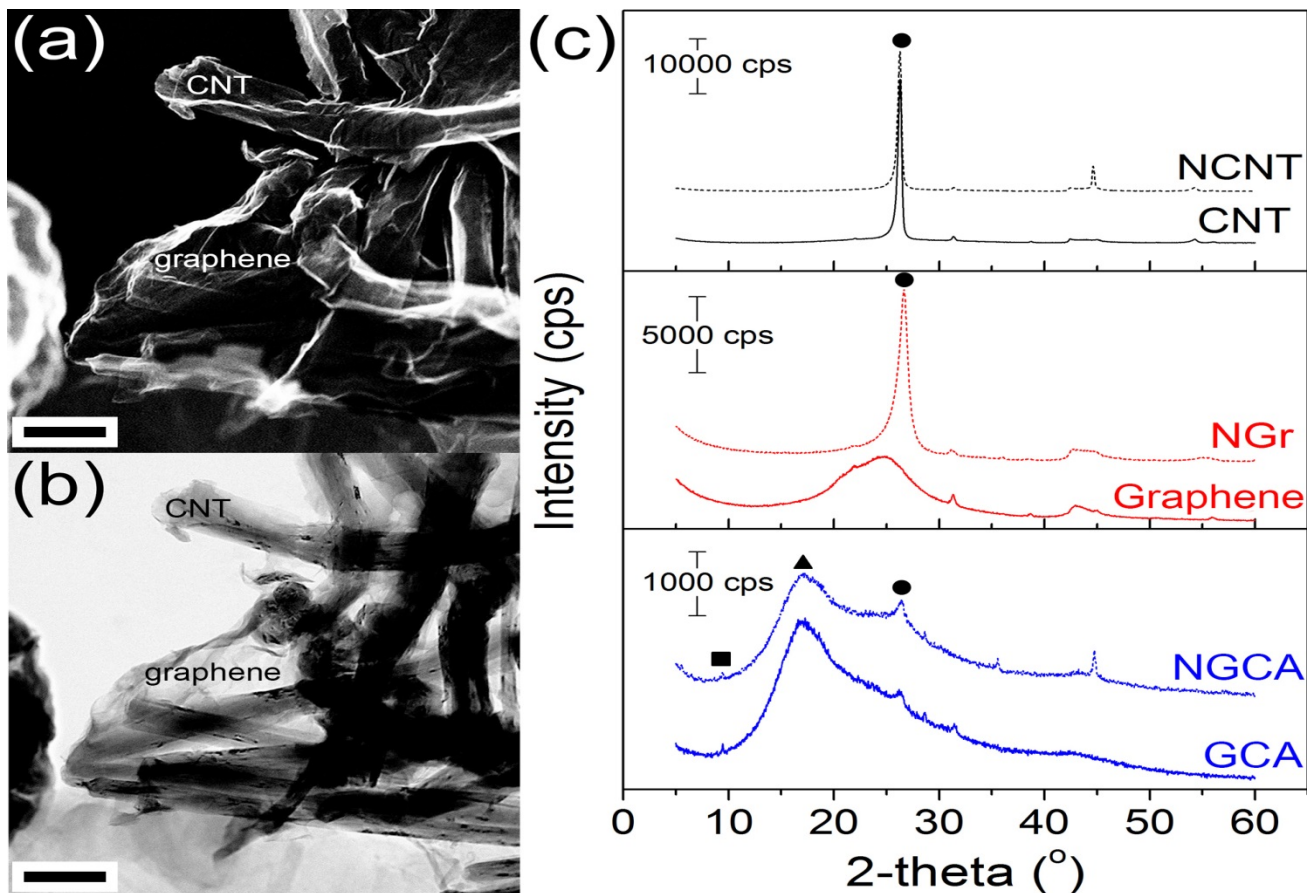


- ✓ Reducing GO with PEI
- ✓ PEI is **positively** charged
- ✓ PEI : poly(ethyleneimine)



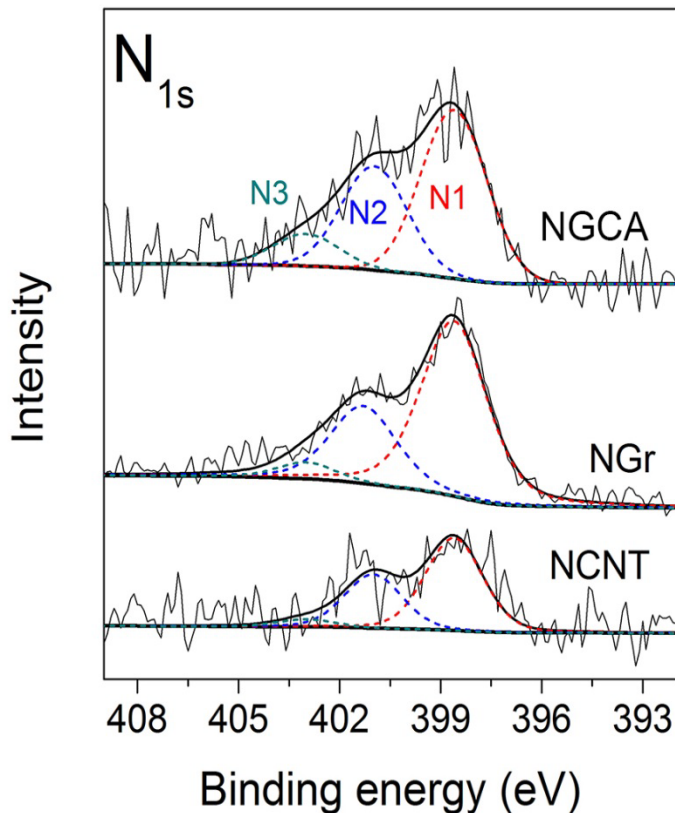
- ✓ Acid oxidized CNTs
- ✓ CNT is **negatively** charged

SEM, TEM, and XRD results of the prepared catalysts



- ✓ Graphene and CNT were successfully self-assembled
- ✓ CNT play a role as a spacer & an inhibitor in the restacking of graphene

XPS results of the prepared catalysts

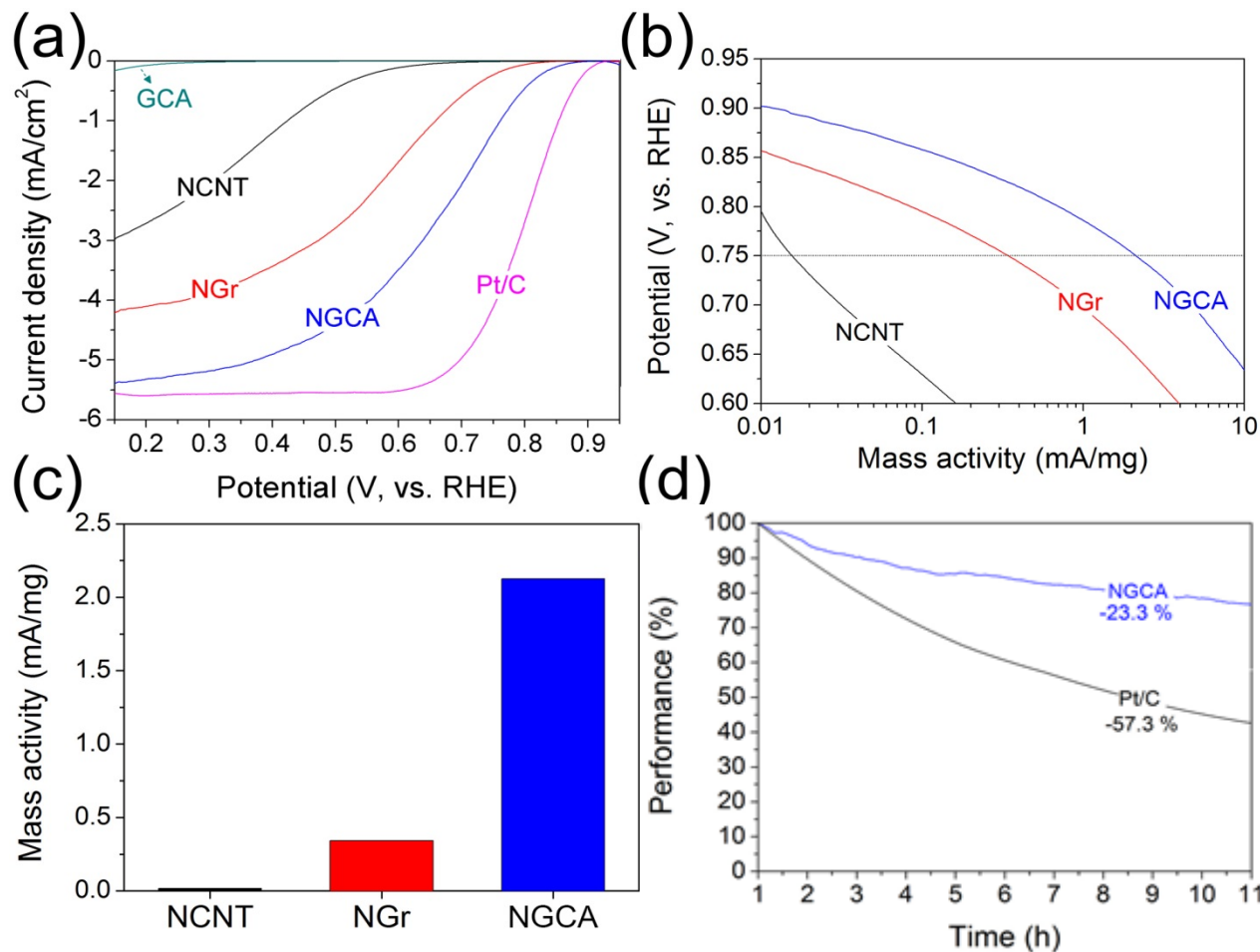


N1 : Pyridinic-N
 N2 : Pyrrolic- or graphitic-N
 N3 : Pyridinic-oxide

at.%		NCNT	NGr	NGCA
C		91.1	93.4	90.0
O		7.4	4.7	6.9
N		1.5	1.9	3.1
N-proportion(%)	N1	60.1	65.5	55.2
	N2	35.0	29.0	34.9
	N3	4.9	5.5	10.0

- ✓ Similar proportion of N-phases
- ✓ Pyridinic-N is the dominant site

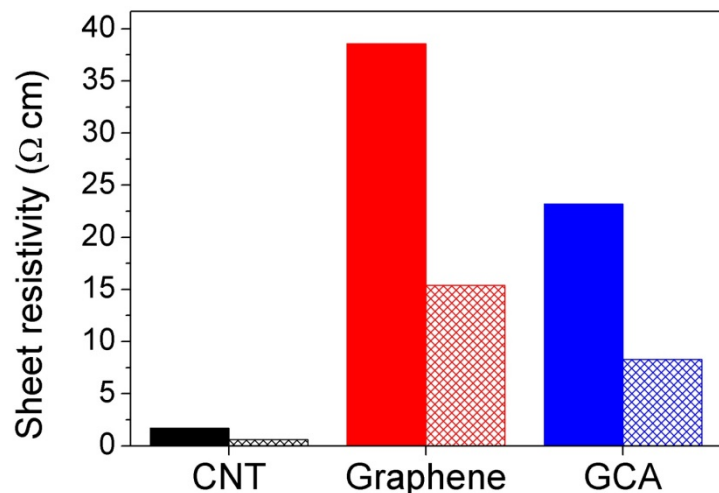
ORR performance of the prepared catalysts



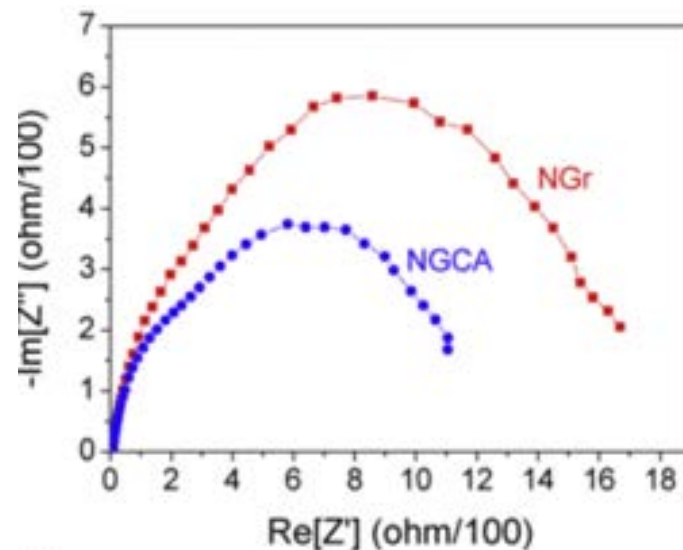
(a) LSV curves in O₂-bubbled 1M HClO₄ solutions with 2000rpm of electrode rpm
 (b) Tafel-plots based on unit mass of the carbons
 (c) mass activities (mA/mg) calculated at 0.75 V (vs. RHE)
 (d) current-time chronoamperometric responses obtained at 0.6 V (vs. RHE) for 10h

- ✓ ~0.91 V (vs. RHE) of onset potential
- ✓ Six-fold higher mass activity than NGr (2.13mA/mg)
- ✓ Superior stability compared with Pt/C

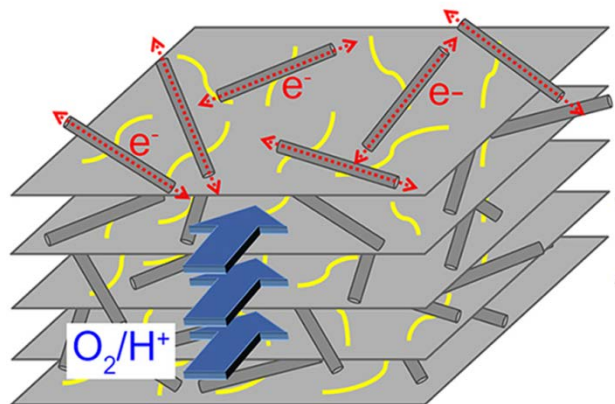
Resistance of the prepared catalysts



* Filled : before N-doping, Dashed : after N-doping



Graphene-CNT self-assembly

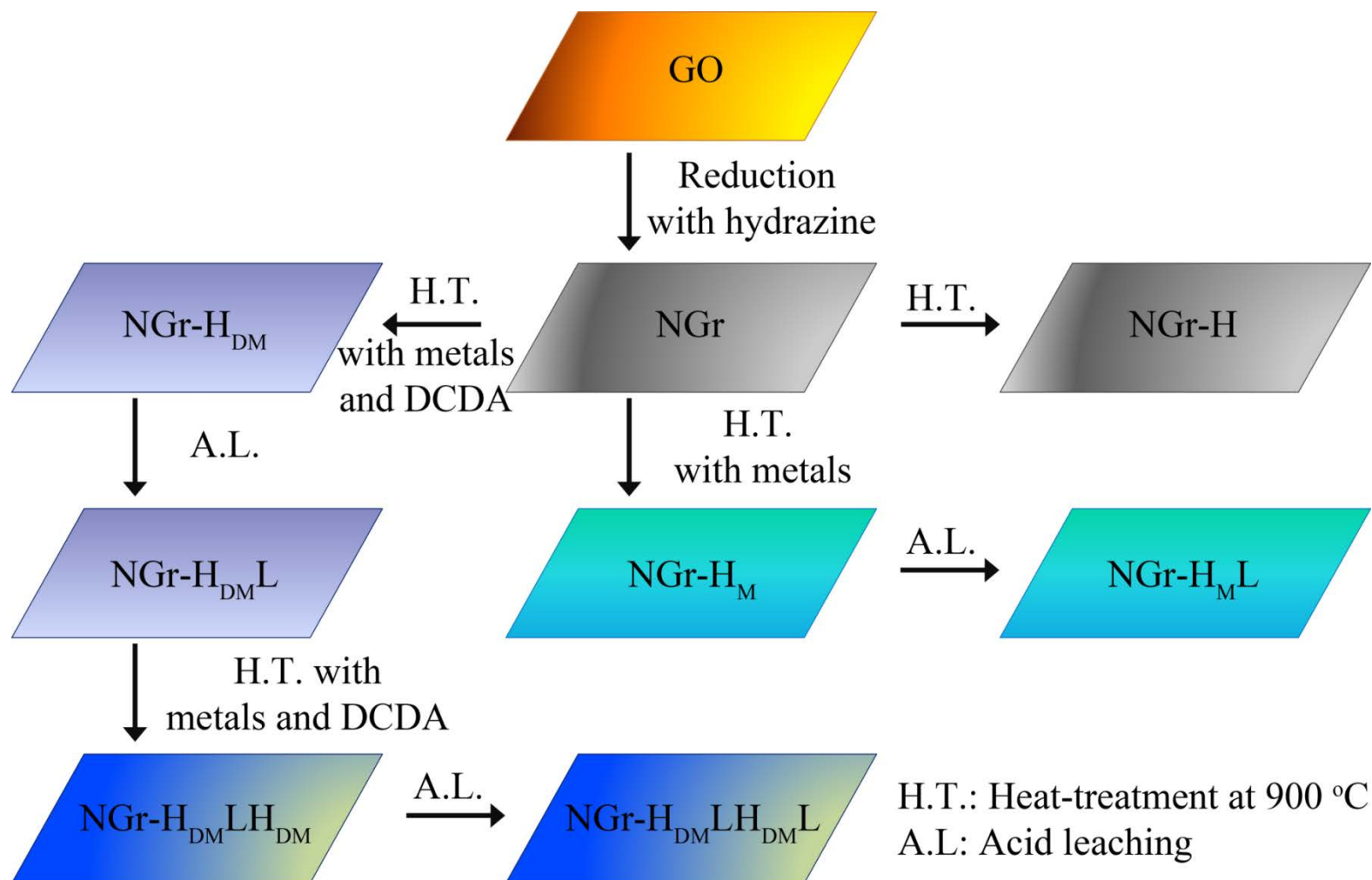


- ✓ Efficient transport of the **reactant molecules** due to the space between graphene layers
- ✓ Efficient transport of the **electrons** through the CNTs

Enhanced Electrochemical Oxygen Reduction Reaction by Restacking of N- doped Single Graphene Layers

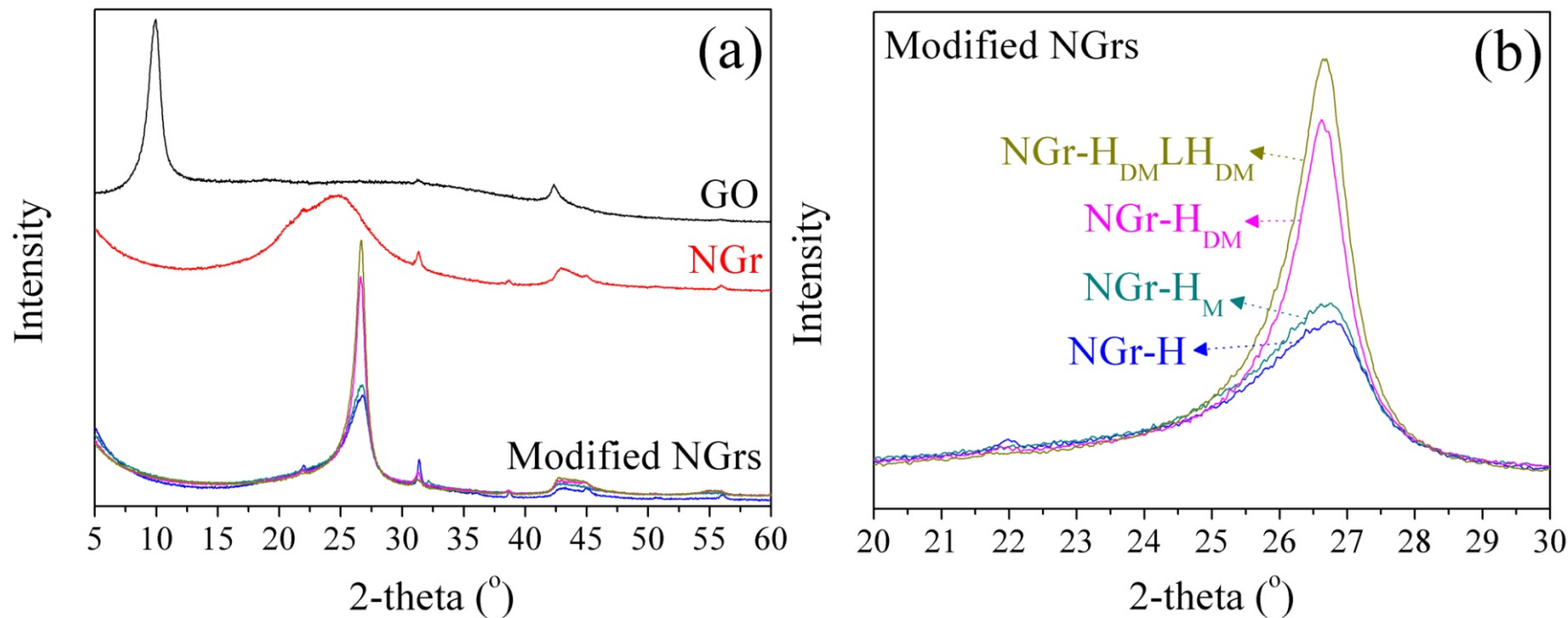
RSC Advances 3 (2013) 4246-4253

Preparation of the catalysts



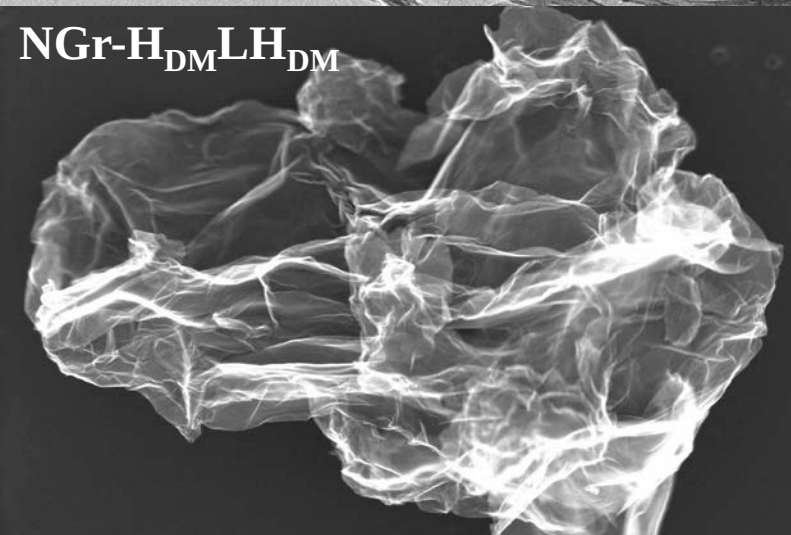
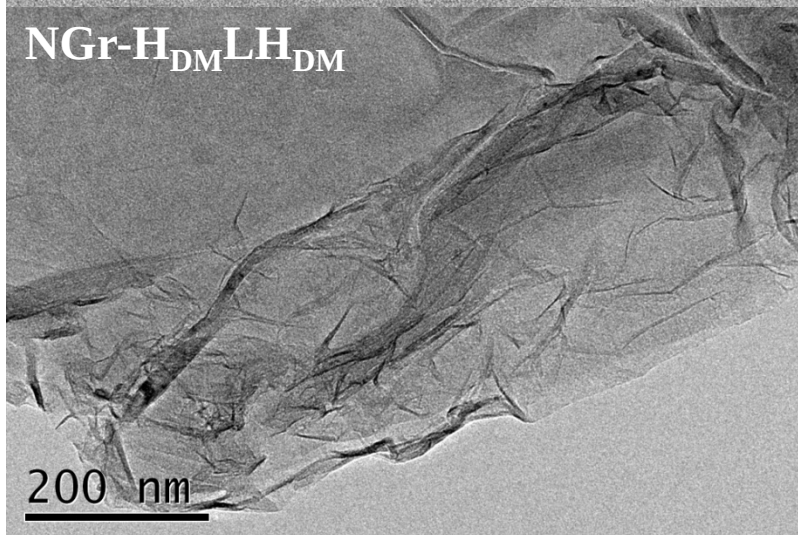
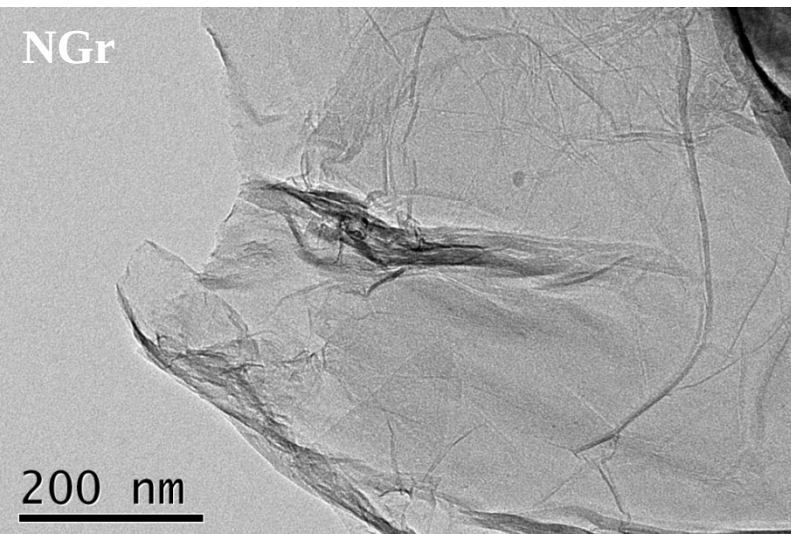
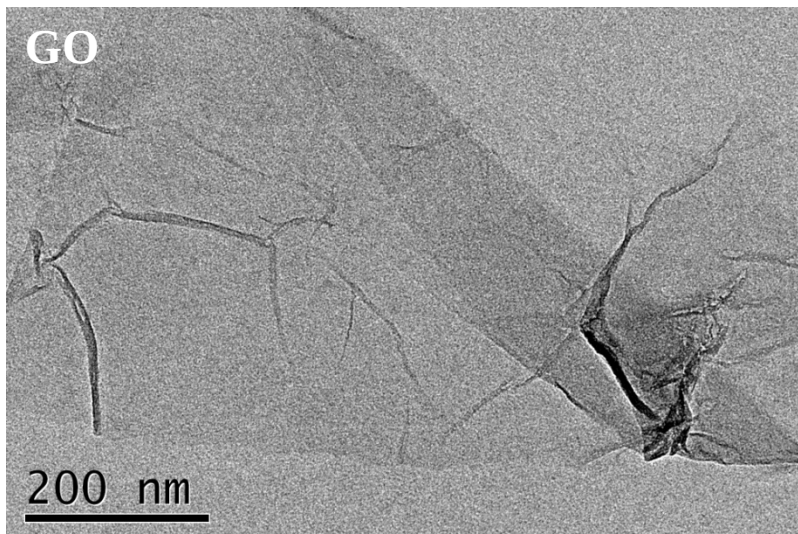
XRD results

(a) XRD patterns of the prepared catalysts and (b) magnified XRD results for modified NGr from 20° to 30° of 2-theta range.

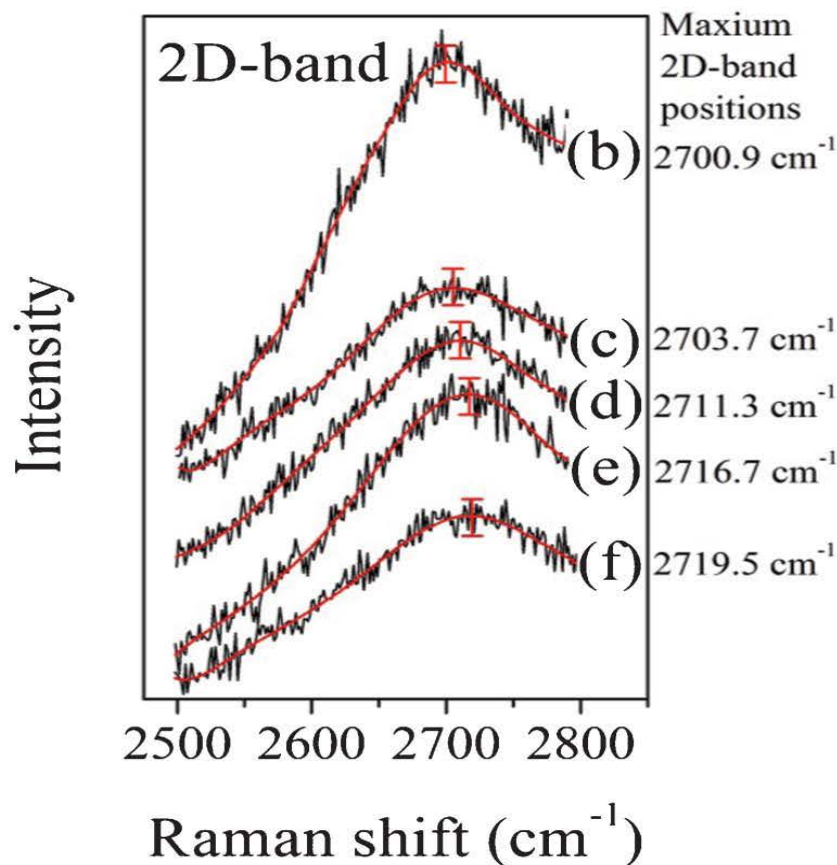
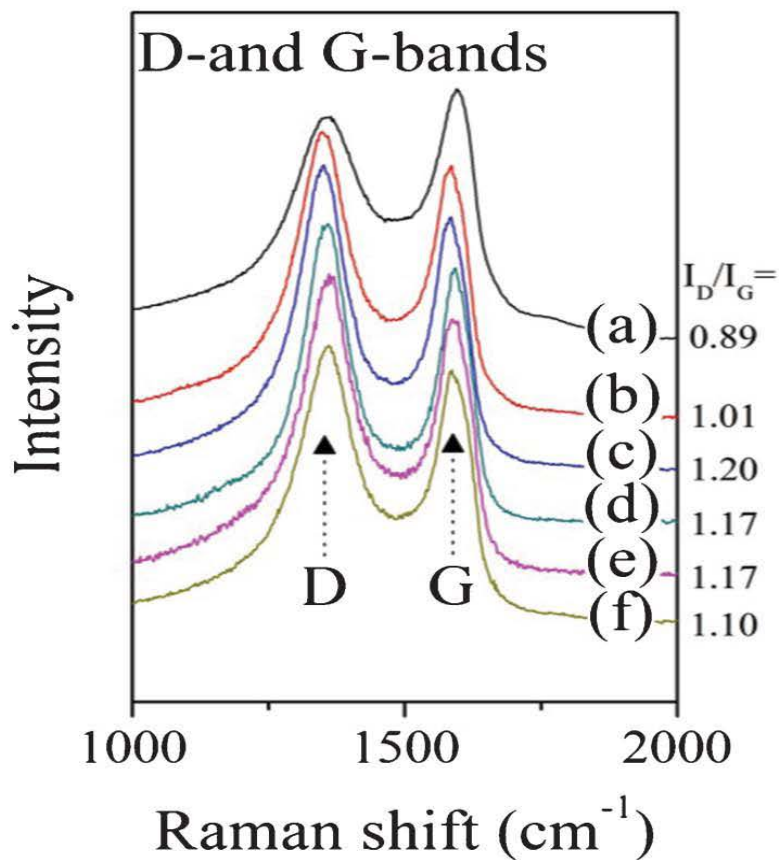


- ✓ Broaden XRD patterns → successful reduction of GO
- ✓ Crystallinity : $\text{NGr-H}_{\text{DM}}\text{LH}_{\text{DM}} > \text{NGr-H}_{\text{DM}} > \text{NGr-H}_{\text{M}} > \text{NGr-H}$

TEM and SEM results



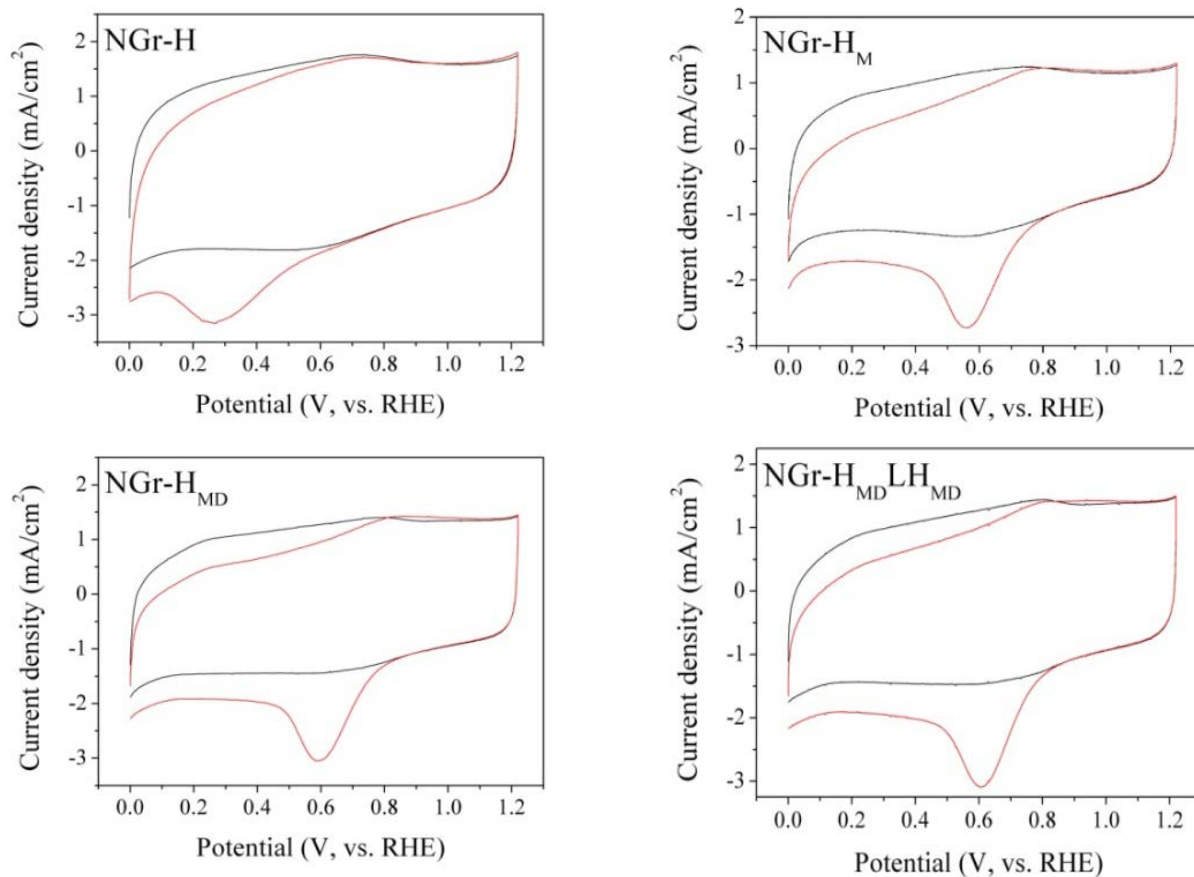
Raman Spectroscopy



(a) GO (b) NGr (c) NGr-H (d) NGr- H_{DM} (e) NGr- H_{DM} (f) NGr- $H_{DM}LH_{DM}$

- ✓ High I_D/I_G ratio
- ✓ 2D-band position : between single layer graphene and graphite
→ restacking of graphene layer

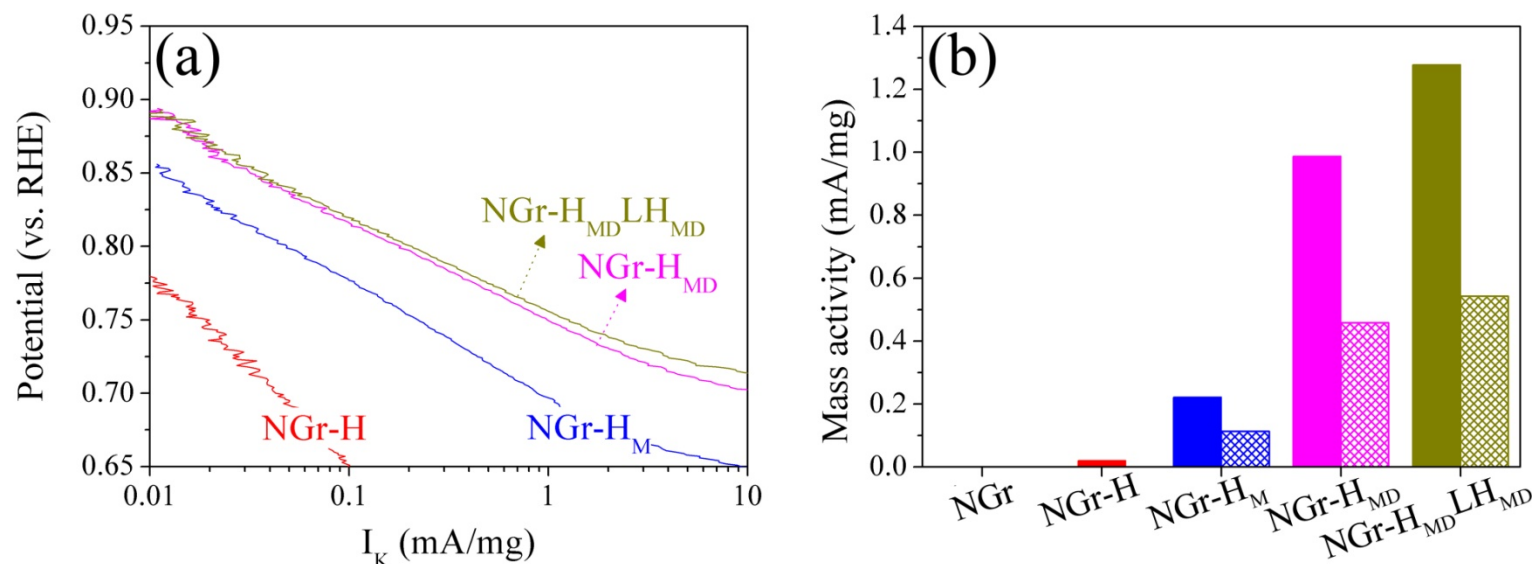
Performance of the prepared catalysts (1) - Cyclic Voltammetry (CV)



✓ High reduction peak potential $\Rightarrow$ good ORR performance

✓ $\text{NGr-H}_{\text{DM}}\text{LH}_{\text{DM}} > \text{NGr-H}_{\text{DM}} > \text{NGr-H}_{\text{M}} > \text{NGr}$

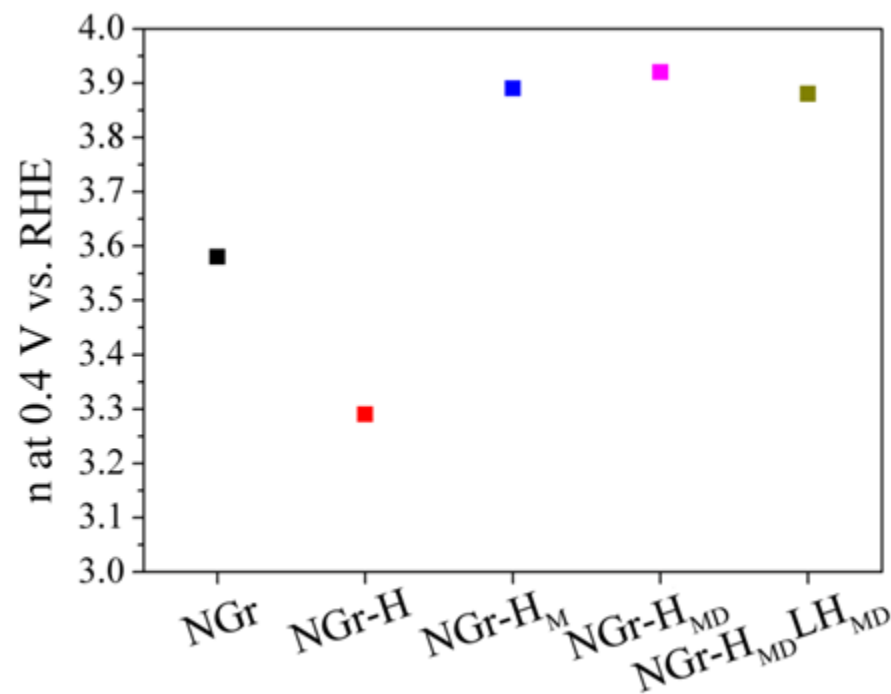
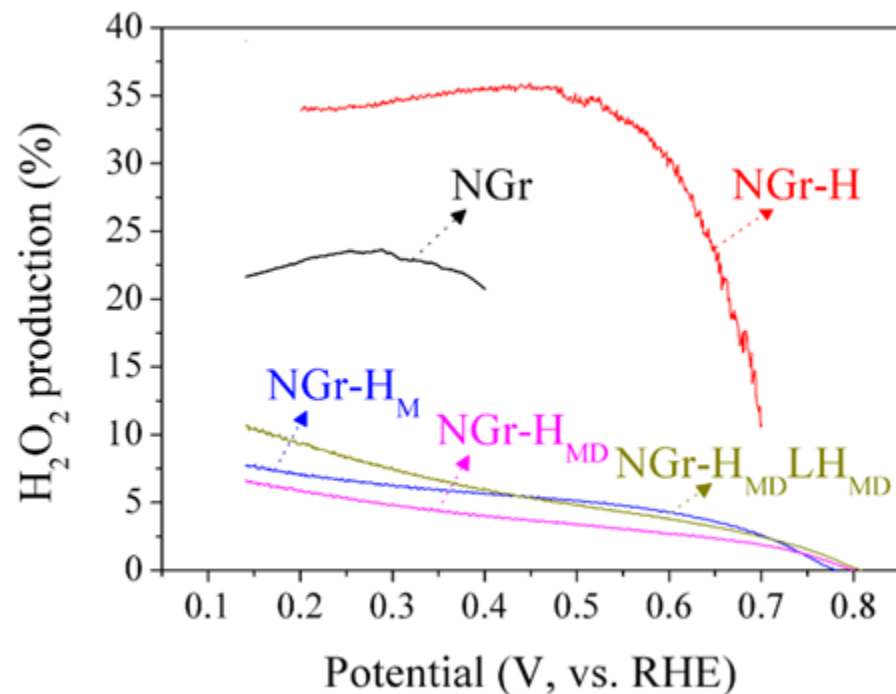
Performance of the prepared catalysts (2) - Tafel plot & Mass activity



(a) Tafel plot of the prepared catalysts obtained from ORR results 1M HClO₄ electrolyte and **(b)** calculated mass activities at 0.75 V (vs. RHE)

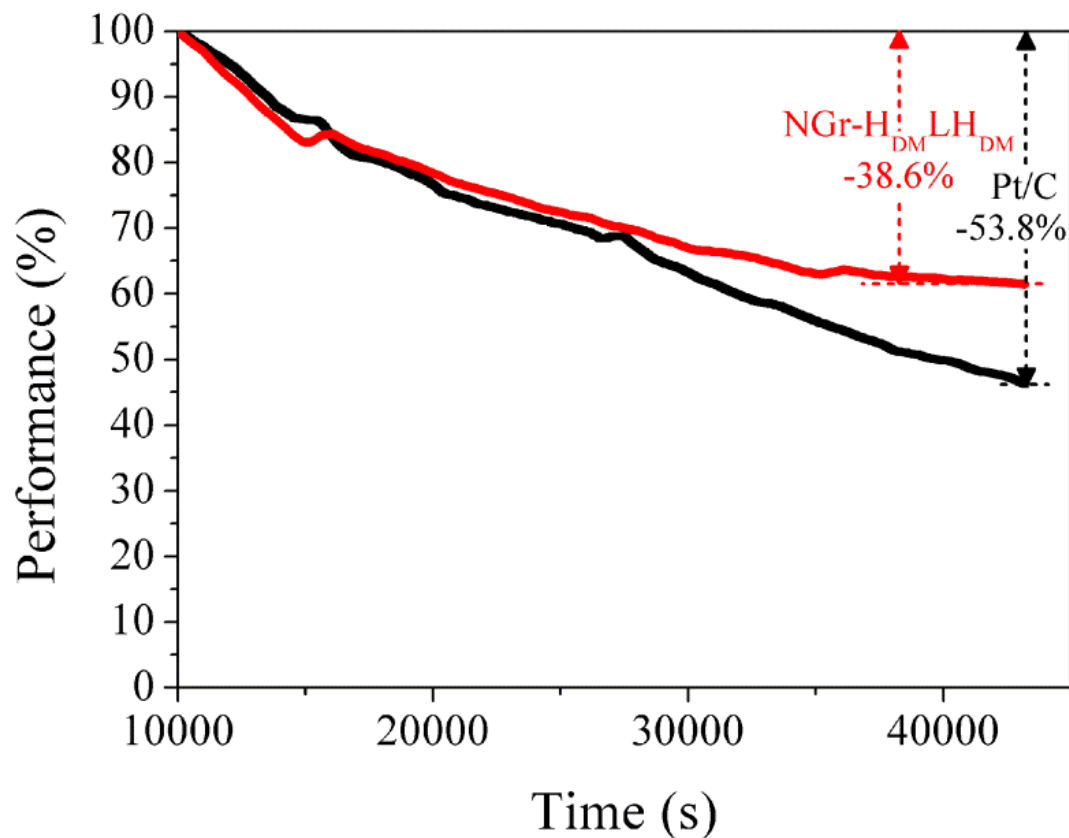
	NGr	NGr-H	NGr-H _M	NGr-H _{MD}	NGr-H _{MD} LH _{MD}
Onset potential (V, vs. RHE)	0.58	0.77	0.86	0.89	0.89
Mass activity (mA/mg) at 0.75 V (vs. RHE)	0	0.02	0.22	0.99	1.28

Performance of the prepared catalysts (3) – ORR pathway



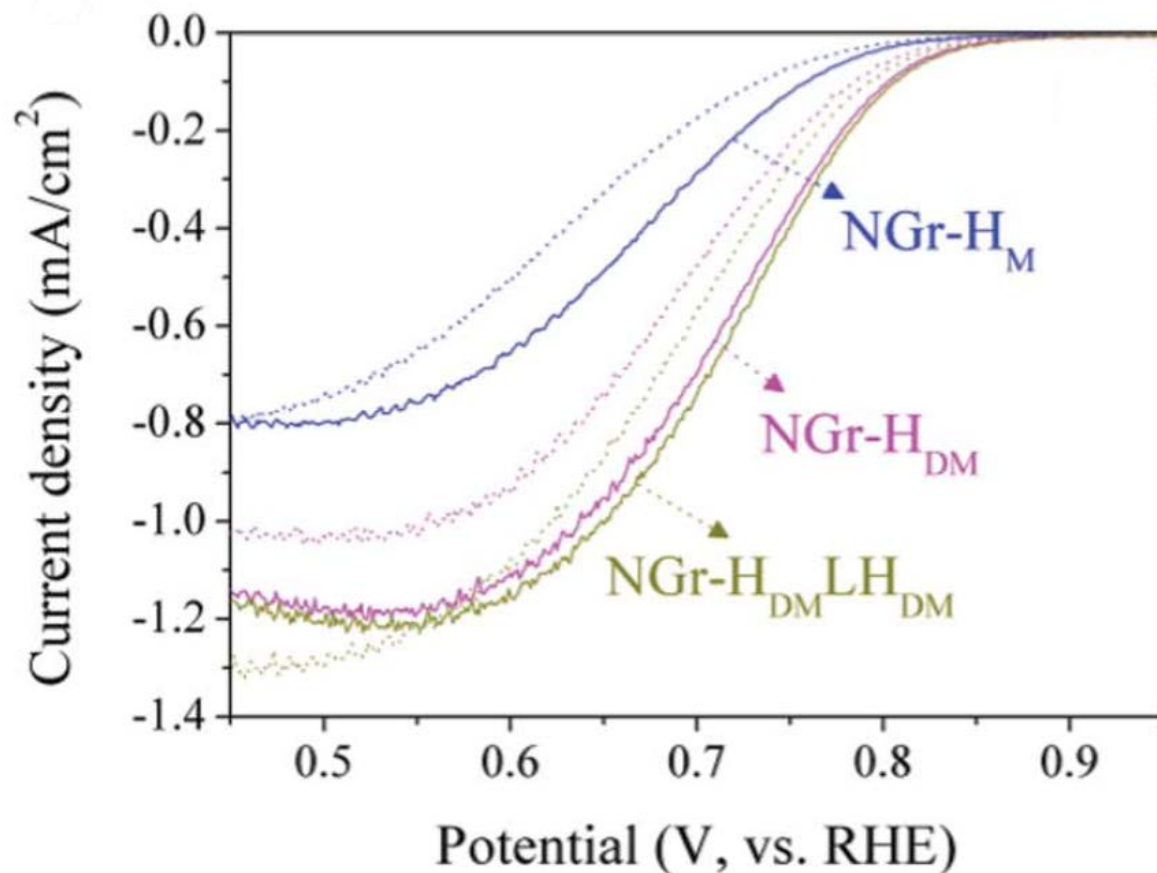
- ✓ Confirmed by RRDE measurement
- ✓ Near **4-electron transfer** at 0.4V (vs. RHE)

Performance of the prepared catalysts (4) – Stability



- ✓ i-t chronoamperometry at 0.6V (vs. RHE) for 10h
- ✓ Outperformed stability compared with Pt/C

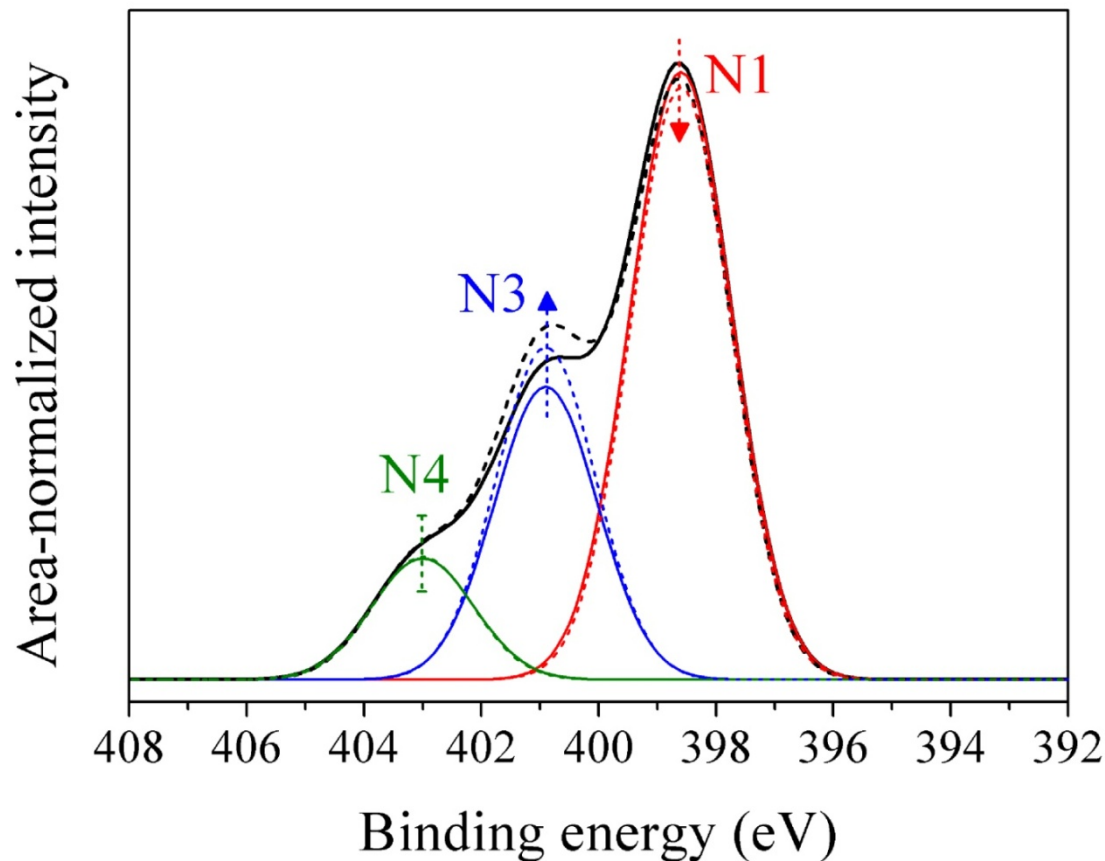
Acid leaching (1) - Linear Sweep Voltammetry Results



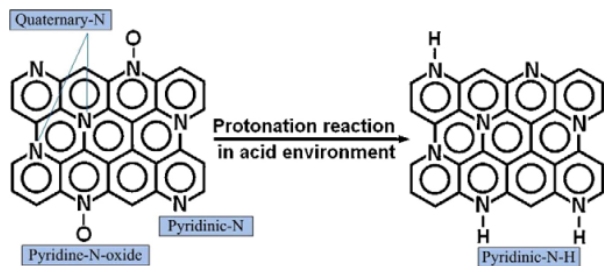
Dashed line : Acid leaching (O)
Solid line : Acid leaching (X)

✓ Performance decreased after acid leaching

Acid leaching (2) - XPS-N_{1s} Results

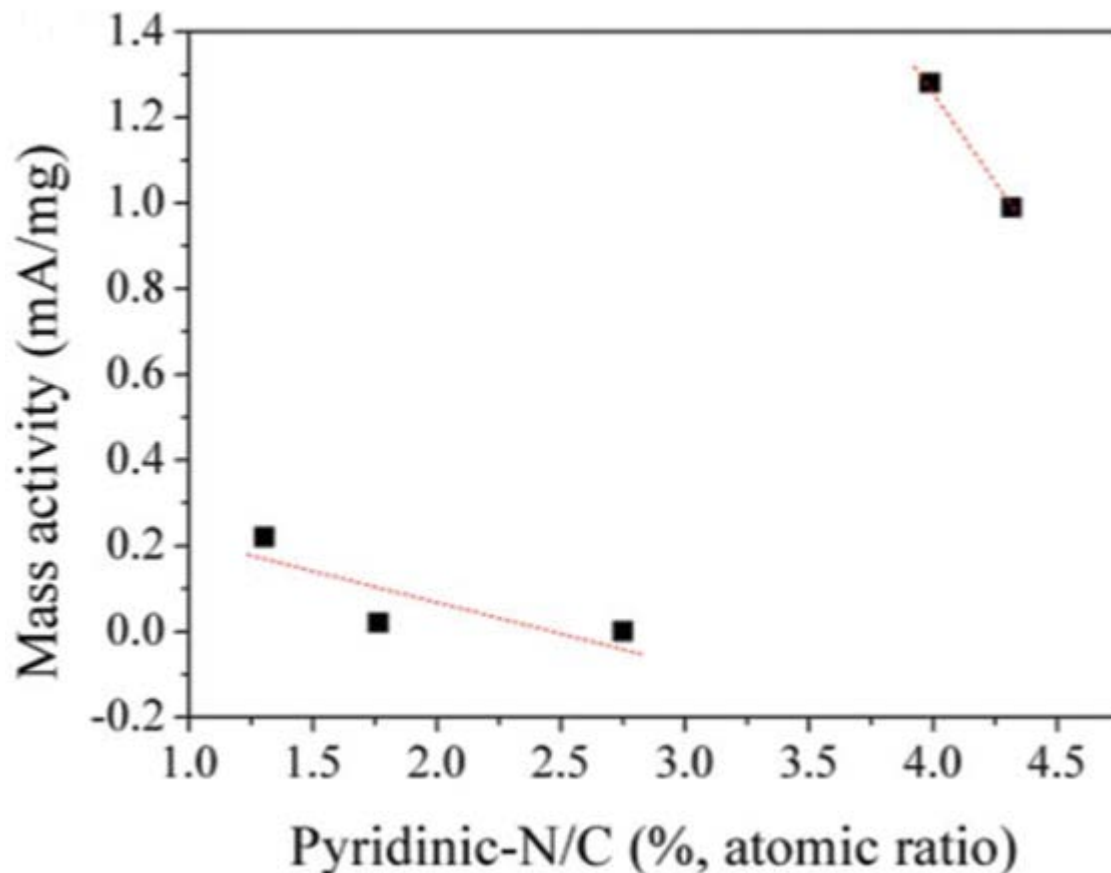


N1 : Pyridinic-N
N3 : Graphitic-N
N4 : Pyridinic-oxide



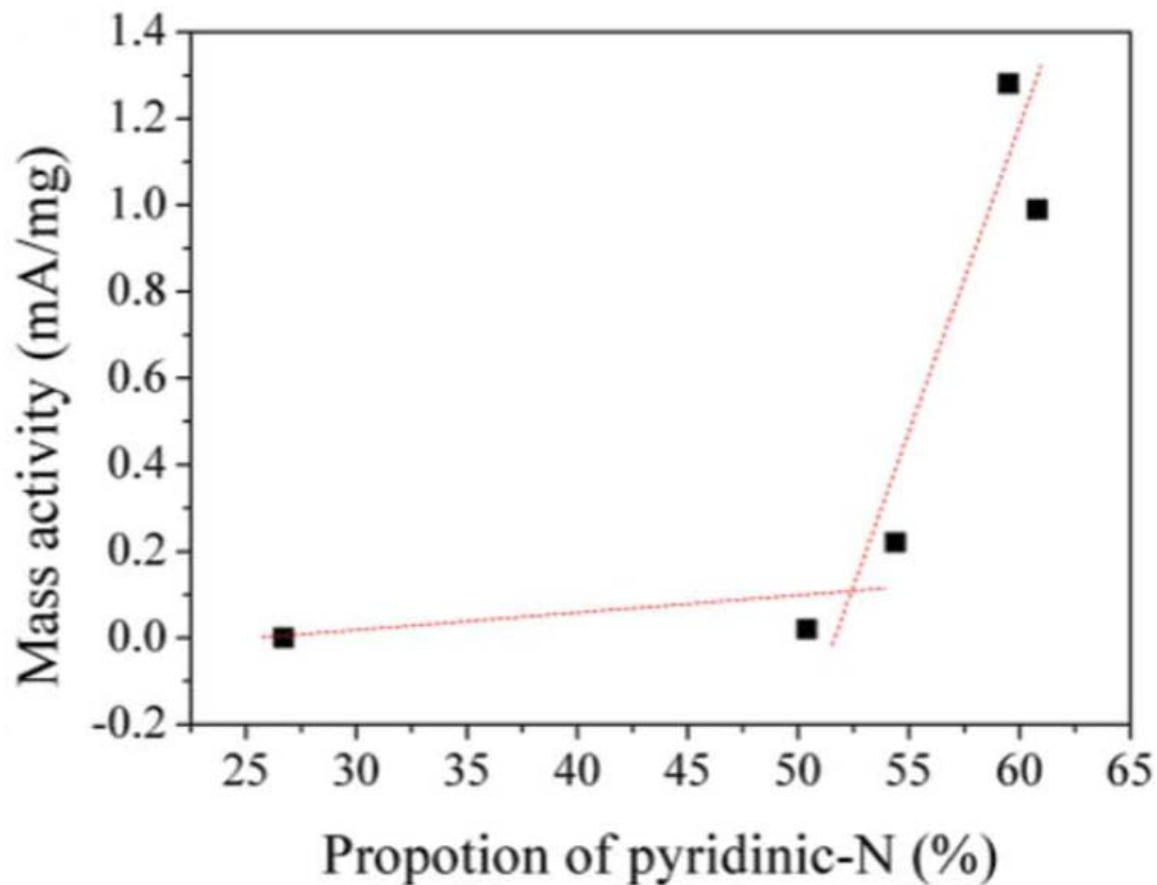
- ✓ Pyridinic-N sites decreased & graphitic-N sites increased
- ✓ **Pyridinic-N $\Rightarrow$ Pyridinic-N-H (protonation)**
- ✓ Pyridinic-N-H has similar binding energy with graphitic-N

Restacking of the graphene layers (1) – correlated factors



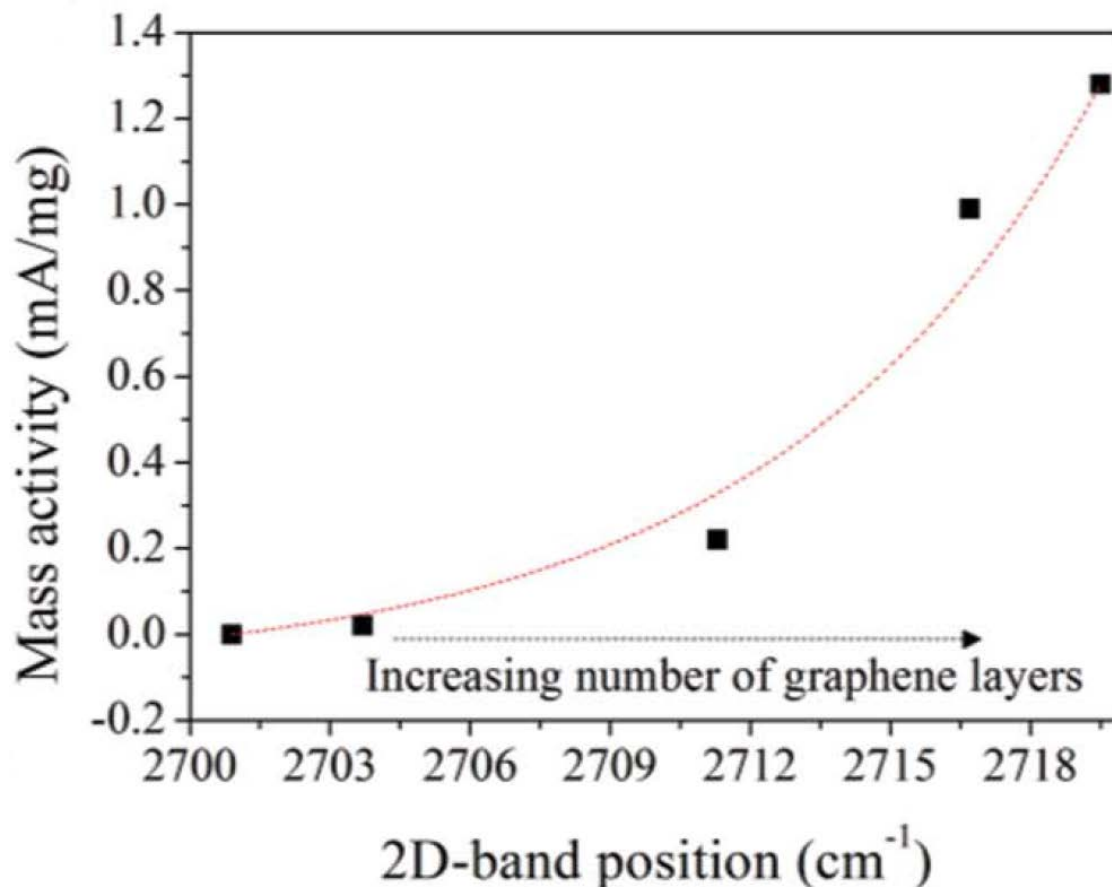
- ✓ Concentration of the pyridinic-N vs. Mass activity
- ✓ No clear correlation $\Rightarrow$ Not an important factor

Restacking of the graphene layers (2) – correlated factors



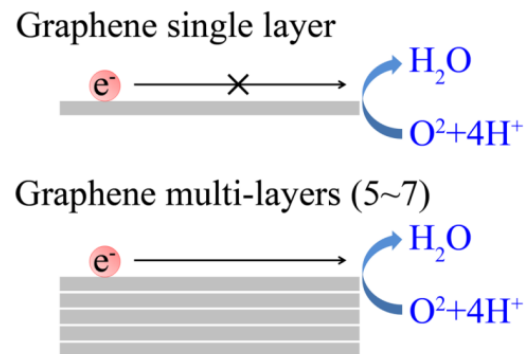
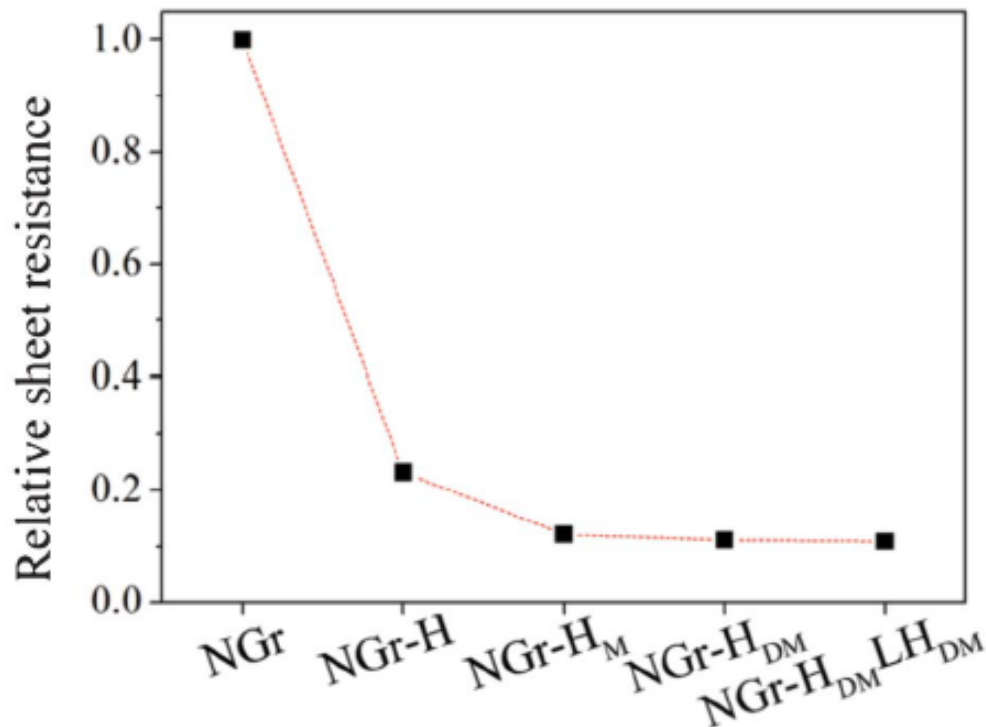
- ✓ Proportion of the pyridinic-N vs. Mass activity
- ✓ One factor of the ORR performance
- ✓ Not very clear

Restacking of the graphene layers (3) – correlated factors



- ✓ **Number of graphene layers** vs. Mass activity
- ✓ Crucial factor of the ORR performance
- ✓ Number of layers increased $\Rightarrow$ Performance increased

Sheet resistance of the prepared catalysts

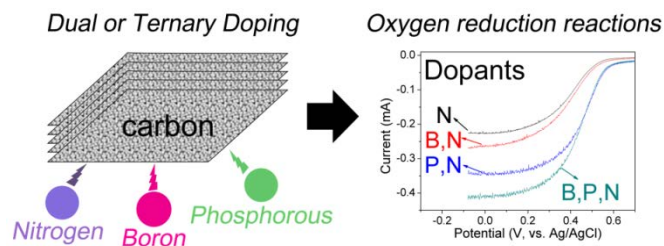


- ✓ Stacked graphene layers
 - ⇒ Lower sheet resistance
 - ⇒ Induce facile electron transfer
 - ⇒ Desirable in ORR

Conclusion

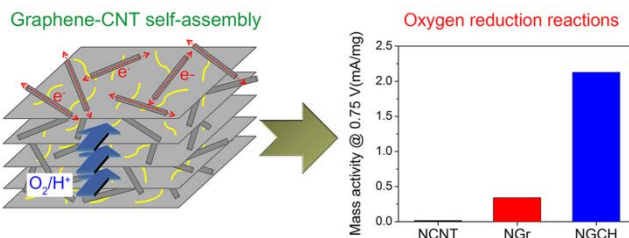
Carbon

Heteroatom
doping



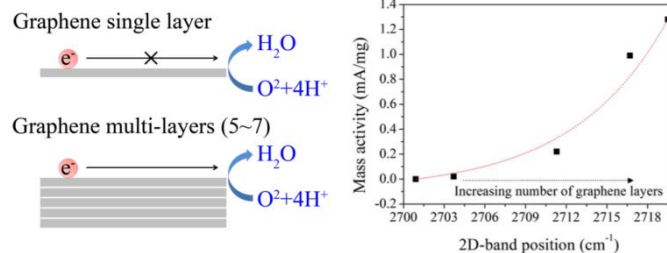
ACS Nano 6 (2012) 7084-7091

Morphological
modification



Appl. Catal. B: Environmental 144 (2013) 760-766

Graphene



RSC Advances 3 (2013) 4246-4253